

F L A M I N G R I V E R
**APPLICATION
GUIDE**

CLASSIC TRUCKS

MUSCLE CARS

CLASSICS

HOT RODS

RACING

EST 1987



FLAMING RIVER INDUSTRIES INC.
800 POERTNER DR. - BEREA, OH 44070
FLAMINGRIVER.COM - 800-648-8022





FLAMING RIVER INDUSTRIES - BERE A, OHIO



“

Flaming River's promise to you... is to strive to provide the best quality products and service possible!

Jeanette Ladina - **President & CEO**

”

As we celebrate 36 years in business, we are proud of the variety of products we have been able to manufacture directly at our Berea, Ohio, headquarters. The products that we manufacture in the USA, which comprise 96% of our part numbers, include power rack and pinions, steering boxes, tilt steering columns, stainless roadster columns, key columns, universal joints and billet accessories. Look for the Made in the USA logo throughout the catalog for easy identification.

We are honored to have won a variety of awards over the years by designing and engineering new products. The passion we have for innovation will always be the driving force in the creation of all our award winning products.



intertek



intertek



INDEX

OUR GOAL IS TO BE YOUR COMPLETE STEERING COMPANY

Flaming River was founded in 1987 with a vision to offer quality Steering Systems for street rods, muscle cars, classics and trucks. Our products use all new parts to ensure that we can maintain quality standards, improve the original design, and offer long range product availability as well as lifetime serviceability. Tilt steering columns, power rack and pinions, steering shafts and billet accessories are all made right here at Flaming River by a talented group of car enthusiasts. Our promise to you is: "To provide the best quality products and service possible."

Over the past 36 years, we have designed many award-winning products using state-of-the-art technology, engineering and quality control in our manufacturing process. Although this has been exciting, we know the best reward is a satisfied customer.

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NEW PRODUCTS

NOW AVAILABLE

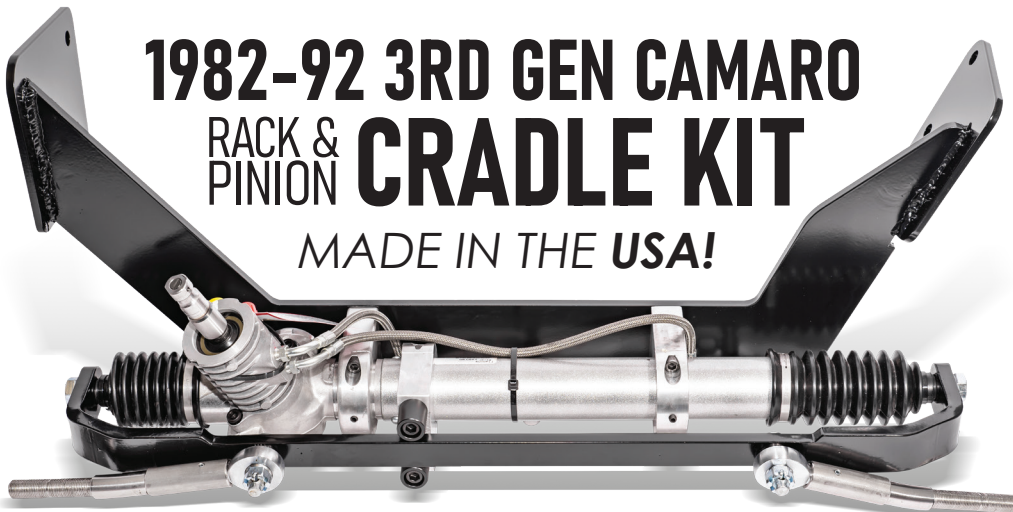
1982-92 3RD GEN CAMARO TILT STEERING COLUMN

The 82-92 Camaro Direct Fit Tilt Column is a USA-made OE replacement designed for seamless installation and compatibility with both original and aftermarket steering wheels. It features tilt, turn signal, hazard, and a new wiper function with delay as well as micro dimmer switch for high/low beams. Available in mill finish, polished stainless, or black powder coat, it offers upgraded style, precision, and modern functionality for your classic Camaro.



PART NUMBER:
FR30051BK

1982-92 3RD GEN CAMARO RACK & PINION CRADLE KIT MADE IN THE USA!



The 82-92 Camaro Power Rack and Pinion Cradle Kit Conversion is a direct bolt-in upgrade that replaces the factory steering box and drag link using the original mounting points. It includes universal joints, shafts, and hardware for easy installation. The travel bar design maintains original pivot geometry and turning radius. The cradle works seamlessly with the original pump as well as stock column or Flaming River column. Made in the USA!

PART NUMBER:
FR372KTPWNC



1982-92 3RD GEN CAMARO SWIVEL FLOOR MOUNT

PART NUMBER:
FR20101CA3



NEW PRODUCTS

NOW AVAILABLE

PART NUMBER:
FR30108BK



1973-87 C10 TRUCK STEERING COLUMN

This Direct Fit Column Shift Tilt Key Column for 73-87 C10 chassis is engineered specifically for the aftermarket chassis that uses rack and pinion steering. Designed in collaboration with top chassis manufacturers, this shorter column improves cabin space and optimizes the universal joint connection angle for a smoother steering connection. It features custom column mounts in the correct position, an offset shifter arm for proper alignment, and an integrated neutral safety switch for reliability. With a 1"DD output shaft for easy hookup and two GM ignition keys included, it delivers superior fit, comfort, and functionality for modernized classic trucks. **Made in the USA!**

BLACK SATIN COLUMN DROP SERIES

The Black Satin Column Drop Series from Flaming River offers a sleek, custom look for your interior while securely mounting your tilt steering column. Machined from high-quality billet aluminum and finished in a durable black powder coat finish, these column drops combine strength and style. They're available in multiple sizes ranging from 2½ to 6½ inches or OEM mount options, and fit both 2-inch and 1¾-inch steering columns.



PART NUMBER:
FR20114KBK

PART NUMBER:
FR20114FDBK



1955-56 CHEVY



TILT STEERING COLUMNS

1955-56 FLOOR SHIFT:

FR20005 PAINTABLE MILL FINISH
FR20005SS POLISHED STAINLESS
FR20005BK BLACK POWDER COAT

1955-56 COLUMN SHIFT:

FR20023 PAINTABLE MILL FINISH
FR20023SS POLISHED STAINLESS
FR20023BK BLACK POWDER COAT



PART NUMBER:
FR20023SS



PART NUMBER:
FR20005BK



RACK & PINION CRADLE KITS

1955-56 POWER RACK KIT:

FR307KTPW COMPLETE POWER KIT WITH FLOOR
SHIFT TILT COLUMN
FR309KTPW COMPLETE POWER KIT WITH COLUMN
SHIFT TILT COLUMN

1955-56 MANUAL RACK KIT:

FR306KT COMPLETE MANUAL KIT WITH FLOOR
SHIFT TILT COLUMN
FR309KT COMPLETE MANUAL KIT WITH COLUMN
SHIFT TILT COLUMN



CUSTOM POWDER
COAT OPTIONS
AVAILABLE!

PART NUMBER:
FR306KT

ACCESSORIES

TRI-5 CHEVY HAZARD KIT:

FR20115 1955 HAZARD KIT
FR20116 1956 HAZARD KIT

RAG JOINT:

FR1949 FLEXIBLE RAG JOINT COUPLINGS

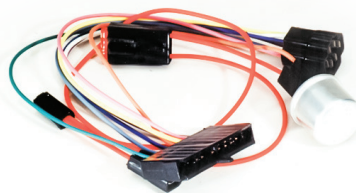
SWIVEL FLOOR MOUNT:

FR20101-57 TRI-5 SWIVEL FLOOR MOUNT

COLUMN ELECTRICAL:

FR20118-8 DIMMER SWITCH KIT
FR20118-4 CRUISE CONTROL KIT

HAZARD KIT



RAG JOINT



FLOOR MOUNT



CRUISE CONTROL



1957 CHEVY



TILT STEERING COLUMNS

1957 FLOOR SHIFT:

FR20005-57
FR20005-57SS
FR20005-57BK

PAINTABLE MILL FINISH
POLISHED STAINLESS
BLACK POWDER COAT

1957 COLUMN SHIFT:

FR20023-57
FR20023-57SS
FR20023-57BK

PAINTABLE MILL FINISH
POLISHED STAINLESS
BLACK POWDER COAT



PART NUMBER:
FR20005-57SS



PART NUMBER:
FR20023-57SS

RACK & PINION CRADLE KITS

1957 POWER RACK KIT:

FR308KTPW

COMPLETE POWER KIT WITH FLOOR
SHIFT TILT COLUMN

FR311KTPW

COMPLETE POWER KIT WITH COLUMN
SHIFT TILT COLUMN

1957 MANUAL RACK KIT:

FR308KT

COMPLETE MANUAL KIT WITH FLOOR
SHIFT TILT COLUMN

FR310KT

COMPLETE MANUAL KIT WITH COLUMN
SHIFT TILT COLUMN



PART NUMBER:
FR308KTPW



ACCESSORIES

TRI-5 CHEVY HAZARD KIT:

FR20117 1957 HAZARD KIT

RAG JOINT:

FR1949 FLEXIBLE RAG JOINT COUPLINGS

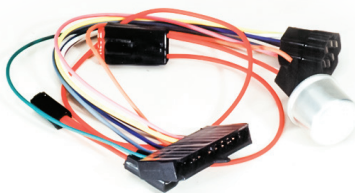
SWIVEL FLOOR MOUNT:

FR20101-57 TRI-5 SWIVEL FLOOR MOUNT

COLUMN ELECTRICAL:

FR20118-8 DIMMER SWITCH KIT
FR20118-4 CRUISE CONTROL KIT

HAZARD KIT



FLOOR MOUNT



RAG JOINT



CRUISE CONTROL



1967-69 CAMARO



TILT STEERING COLUMNS

1967-68 FLOOR SHIFT:

| | |
|-----------|------------------------------|
| FR21019 | 1"48 - PAINTABLE MILL FINISH |
| FR21019PL | 1"48 - POLISHED STAINLESS |
| FR21019BK | 1"48 - BLACK POWDER COAT |
| FR21020 | 1"DD - PAINTABLE MILL FINISH |
| FR21020PL | 1"DD - POLISHED STAINLESS |
| FR21020BK | 1"DD - BLACK POWDER COAT |

1967-68 DIRECT FIT:

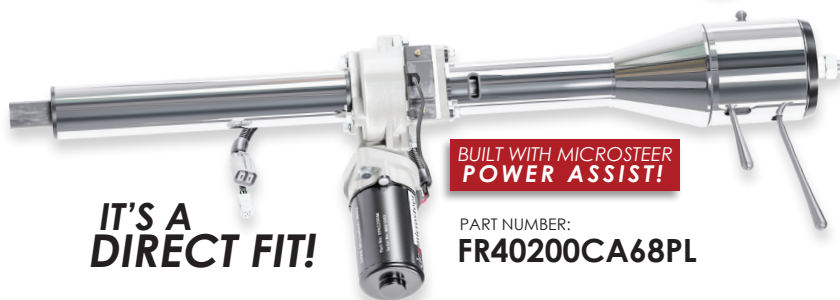
| | |
|-----------|-----------------------|
| FR21027 | PAINTABLE MILL FINISH |
| FR21027SS | POLISHED STAINLESS |
| FR21027BK | BLACK POWDER COAT |

1969 TILT KEY COLUMNS:

| | |
|-----------|------------------------------|
| FR30009 | 1"48 - PAINTABLE MILL FINISH |
| FR30009SS | 1"48 - POLISHED STAINLESS |
| FR30009BK | 1"48 - BLACK POWDER COAT |
| FR30010 | 1"DD - PAINTABLE MILL FINISH |
| FR30010SS | 1"DD - POLISHED STAINLESS |
| FR30010BK | 1"DD - BLACK POWDER COAT |

1967-68 MICROSTEER COLUMN:

| | |
|---------------|-----------------------|
| FR40200CA68 | PAINTABLE MILL FINISH |
| FR40200CA68PL | POLISHED STAINLESS |
| FR40200CA68BK | BLACK POWDER COAT |



**IT'S A
DIRECT FIT!**

COLUMN INSTALLATION KITS

| | |
|---------|-----------------------------|
| FRCA103 | 1967-68 MANUAL STEERING KIT |
| FRCA104 | 1967-68 POWER STEERING KIT |
| FRCA105 | 1969 MANUAL STEERING KIT |
| FRCA106 | 1969 POWER STEERING KIT |
| FRCA110 | 1969 KEY COLUMN KIT |



RACK & PINION CRADLE KITS

| | |
|-----------|--|
| FR303PW | 67-68 COMPLETE POWER KIT WITH COLUMN (SMALL BLOCK) |
| FR304PWK | 69 COMPLETE POWER KIT WITH KEY COLUMN (SMALL BLOCK) |
| FR303PWB | 67-68 COMPLETE POWER KIT WITH COLUMN (BIG BLOCK) |
| FR304PWB | 69 COMPLETE POWER KIT WITH KEY COLUMN (BIG BLOCK) |
| FR303KT | 67-68 COMPLETE MANUAL KIT WITH COLUMN (SMALL BLOCK) |
| FR304KTK | 69 COMPLETE MANUAL KIT WITH KEY COLUMN (SMALL BLOCK) |
| FR303KTB | 67-68 COMPLETE MANUAL KIT WITH COLUMN (BIG BLOCK) |
| FR304KTKB | 69 COMPLETE MANUAL KIT WITH KEY COLUMN (BIG BLOCK) |



ACCESSORIES

SWIVEL FLOOR MOUNT:

| | |
|-----------|--------------------------|
| FR20101FB | 67-69 CAMARO FLOOR MOUNT |
|-----------|--------------------------|

COLUMN ELECTRICAL:

| | |
|-----------|-------------------------------|
| FR20118-2 | 67-68 CAMARO WIRING CONNECTOR |
|-----------|-------------------------------|

DASH MOUNT:

| | |
|-----------|-------------------------|
| FR20114-4 | 67-68 CAMARO DASH MOUNT |
|-----------|-------------------------|



1970-81 CAMARO



TILT STEERING COLUMNS

1970-78 DIRECT FIT COLUMN:

| | |
|-----------|------------------------------|
| FR30015 | 1"48 - PAINTABLE MILL FINISH |
| FR30015SS | 1"48 - POLISHED STAINLESS |
| FR30015BK | 1"48 - BLACK POWDER COAT |

1979-81 DIRECT FIT COLUMN:

| | |
|-----------|------------------------------|
| FR30016 | 1"DD - PAINTABLE MILL FINISH |
| FR30016SS | 1"DD - POLISHED STAINLESS |
| FR30016BK | 1"DD - BLACK POWDER COAT |

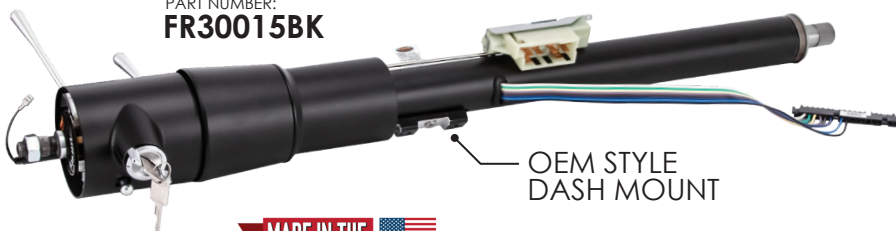
1970-81 GEARSHIFT COLUMN:

| | |
|-------------|-----------------------|
| FR30009GS | PAINTABLE MILL FINISH |
| FR30009GSPL | POLISHED STAINLESS |
| FR30009GSBK | BLACK POWDER COAT |

1970-81 UNIVERSAL FIT COLUMN:

| | |
|-----------|------------------------------|
| FR30009 | 1"48 - PAINTABLE MILL FINISH |
| FR30009SS | 1"48 - POLISHED STAINLESS |
| FR30009BK | 1"48 - BLACK POWDER COAT |
| FR30010 | 1"DD - PAINTABLE MILL FINISH |
| FR30010SS | 1"DD - POLISHED STAINLESS |
| FR30010BK | 1"DD - BLACK POWDER COAT |

PART NUMBER:
FR30015BK



MADE IN THE
UNITED STATES

PART NUMBER:
FR30009



COLUMN INSTALLATION KITS

1970-81 CAMARO:

| | |
|---------|---|
| FRCA107 | COLUMN INSTALLATION KIT WITHOUT KEY IN COLUMN |
| FRCA110 | COLUMN INSTALLATION KIT WITH KEY IN COLUMN |

PART NUMBER:
FRCA107



PART NUMBER:
FRCA110

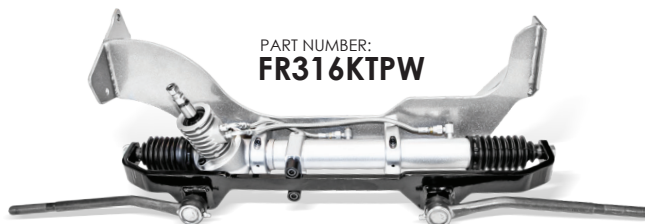


RACK & PINION CRADLE KITS

1970-81 POWER RACK KIT:

| | |
|-----------|--|
| FR316KTPW | COMPLETE POWER KIT WITH KEY COLUMN |
| FR316KTMN | MANUAL STANDARD RATIO (20:1) CRADLE KIT WITH TILT KEY COLUMN |
| FR316KTQR | MANUAL QUICK RATIO (15:1) CRADLE KIT WITH TILT KEY COLUMN |

PART NUMBER:
FR316KTPW



ACCESSORIES

SWIVEL FLOOR MOUNT:

| | |
|-----------|--------------------------|
| FR20101CA | 70-81 CAMARO FLOOR MOUNT |
|-----------|--------------------------|

COLUMN ELECTRICAL:

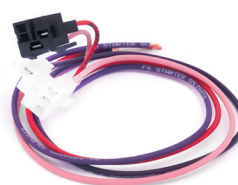
| | |
|-----------|---------------------------------|
| FR20118-5 | IGNITION WIRING HARNESS ADAPTER |
|-----------|---------------------------------|

COLUMN ACCESSORIES:

| | |
|---------|----------------------------|
| FR20300 | OEM DASH MOUNT STRAP CLAMP |
|---------|----------------------------|



PART NUMBER:
FR20101CA



PART NUMBER:
FR20118-5



PART NUMBER:
FR20300

1982-92 CAMARO



TILT STEERING COLUMNS

1982-92 CAMARO TILT COLUMN:

| | |
|-----------|-----------------------|
| FR30051 | PAINTABLE MILL FINISH |
| FR30051PL | POLISHED STAINLESS |
| FR30051BK | BLACK POWDER COAT |

The 82-92 Camaro Direct Fit Tilt Column is a USA-made OE replacement designed for seamless installation and compatibility with both original and aftermarket steering wheels. It features tilt, turn signal, hazard, and a new wiper function with delay as well as micro dimmer switch for high/low beams. Available in mill finish, polished stainless, or black powder coat, it offers upgraded style, precision, and modern functionality for your classic Camaro.



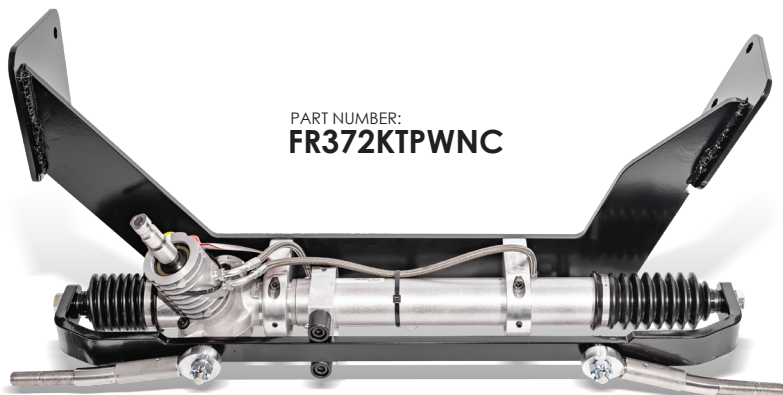
PART NUMBER:
FR30051BK

RACK & PINION CRADLE KITS

1982-92 CAMARO POWER CRADLE:

| | |
|-------------|-----------------------------|
| FR372KTPW | POWER CRADLE WITH COLUMN |
| FR372KTPWNC | POWER CRADLE WITHOUT COLUMN |

The 82-92 Camaro Power Rack and Pinion Cradle Kit Conversion is a direct bolt-in upgrade that replaces the factory steering box and drag link using the original mounting points. It includes universal joints, shafts, and hardware for easy installation. The travel bar design maintains original pivot geometry and turning radius. The cradle works seamlessly with the original pump as well as stock column or Flaming River column. Made in the USA!

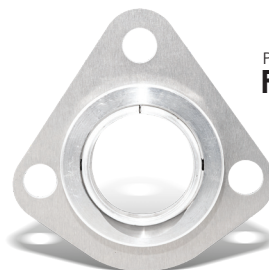


PART NUMBER:
FR372KTPWNC

ACCESSORIES

1982-92 CAMARO FLOOR MOUNT:

| | |
|------------|--------------------|
| FR20101CA3 | SWIVEL FLOOR MOUNT |
|------------|--------------------|



PART NUMBER:
FR20101CA3

FLAMING RIVER FACILITY



With our state of the art machine shop we are capable of designing and engineering anything we set our minds to! From our Steering Columns to our Rack & Pinions we are proud of what we build right here in Berea Ohio. We strive to create quality products and deliver them to satisfied customers.

**FLAMING
RIVER**
Quality Steering Systems



1962-74 NOVA / CHEVY II



TILT STEERING COLUMNS

1962-66 NOVA / CHEVY II:

FR20005 PAINTABLE MILL FINISH
FR20005SS POLISHED STAINLESS
FR20005BK BLACK POWDER COAT

1967 NOVA COLUMNS:

FR21010 PAINTABLE MILL FINISH
FR21010SS POLISHED STAINLESS
FR21010BK BLACK POWDER COAT

1969-74 NOVA FLOOR SHIFT:

FR30009 PAINTABLE MILL FINISH
FR30009SS POLISHED STAINLESS
FR30009BK BLACK POWDER COAT
*FR20300 STRAMP CLAMP REQUIRED FOR INSTALL

1969-74 NOVA COLUMN SHIFT:

FR30009GS PAINTABLE MILL FINISH
FR30009GSPL POLISHED STAINLESS
FR30009GSBK BLACK POWDER COAT



COLUMN INSTALL KITS & ACCESSORIES

1962-66 NOVA:

FRCA100 INSTALLATION KIT

1968 NOVA:

FRCA103 MANUAL INSTALLATION KIT
FRCA104 POWER INSTALLATION KIT

1969-74 NOVA:

FRCA102 INSTALL KIT WITH NON KEY COLUMN
FRCA110 KEY COLUMN INSTALLATION KIT

1969-74 NOVA:

FR20101FB SWIVEL FLOOR MOUNT



RACK & PINION CRADLE KITS

1962-66 NOVA REAR STEER:

FR305KT MANUAL CRADLE KIT WITH TILT COLUMN
FR305KTPW POWER CRADLE KIT WITH TILT COLUMN
FR305PWNC POWER CRADLE KIT WITH NO COLUMN

1962-66 NOVA FRONT STEER:

FR305FS POWER CRADLE KIT WITH TILT COLUMN
FR305FSM MANUAL CRADLE KIT WITH TILT COLUMN

1968 NOVA:

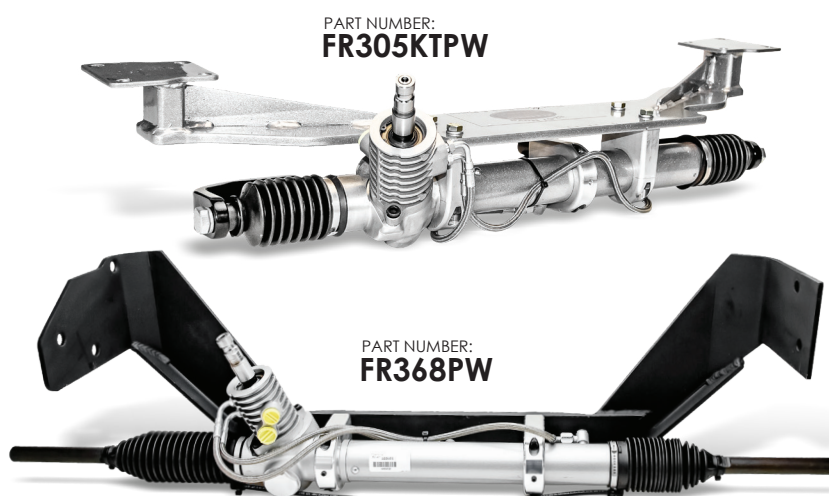
FR367PW POWER CRADLE KIT WITH TILT COLUMN
FR367MN MANUAL CRADLE KIT WITH TILT COLUMN

1968-69 NOVA NO COLUMN KIT:

FR367NC POWER CRADLE KIT

1969-74 NOVA:

FR368PW POWER CRADLE KIT WITH TILT KEY COLUMN
FR368MN MANUAL CRADLE KIT WITH TILT KEY COLUMN



1964-72 CHEVELLE / EL CAMINO



TILT STEERING COLUMNS

1964-66 CHEVELLE COLUMNS:

FR2000S PAINTABLE MILL FINISH
FR2000SSS POLISHED STAINLESS
FR2000SBK BLACK POWDER COAT

1967-68 CHEVELLE COLUMNS:

FR21020 PAINTABLE MILL FINISH
FR21020PL POLISHED STAINLESS
FR21020BK BLACK POWDER COAT

1969-72 CHEVELLE FLOOR SHIFT:

FR30009 PAINTABLE MILL FINISH
FR30009SS POLISHED STAINLESS
FR30009BK BLACK POWDER COAT

*FR20300 REQUIRED FOR INSTALL

1969-72 CHEVELLE COLUMN SHIFT:

FR30009GS PAINTABLE MILL FINISH
FR30009GSPL POLISHED STAINLESS
FR30009GSBK BLACK POWDER COAT

*FR20300 REQUIRED FOR INSTALL

PART NUMBER:
FR30009SS



PART NUMBER:
FR20005BK

COLUMN INSTALLATION KITS

FRCA100 1964-66 STEERING COLUMN INSTALLATION KIT
FRCA101 1967-68 STEERING COLUMN INSTALLATION KIT
FRCA102 1969-72 STEERING COLUMN INSTALLATION KIT WITH NON KEY COLUMN
FRCA110 1969-72 STEERING COLUMN INSTALLATION KIT WITH KEY COLUMN

RACK & PINION CRADLE KITS

1964-65 CHEVELLE:

FR330KT POWER CRADLE KIT WITH TILT COLUMN
FR330KTM MANUAL CRADLE KIT WITH TILT COLUMN

1966-67 CHEVELLE:

FR366KT POWER CRADLE KIT WITH TILT COLUMN
FR366KTM MANUAL CRADLE KIT WITH TILT COLUMN

1968 CHEVELLE:

FR313KT POWER CRADLE KIT WITH TILT COLUMN
FR315KT MANUAL CRADLE KIT WITH TILT COLUMN

1969-72 CHEVELLE:

FR313KTK POWER CRADLE KIT WITH TILT COLUMN
FR315KTK MANUAL CRADLE KIT WITH TILT COLUMN

PART NUMBER:
FR313KTK



MADE IN THE 
UNITED STATES

ACCESSORIES

1964-67 CHEVELLE:

FR20101CH SWIVEL FLOOR MOUNT

1968-72 CHEVELLE:

FR20101AB SWIVEL FLOOR MOUNT

PART NUMBER:
FR20101CH



PART NUMBER:
FR20101AB



WARNING
CANCER & REPRODUCTIVE HARM
www.P65Warnings.ca.gov
This warning is required by the State of California to meet Proposition 65 requirements.

1958-69 IMPALA / CAPRICE



TILT STEERING COLUMNS

1958-60 FLOOR SHIFT:

| | |
|-----------|-----------------------|
| FR21011 | PAINTABLE MILL FINISH |
| FR21011PL | POLISHED STAINLESS |
| FR21011BK | BLACK POWDER COAT |

1958-60 COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR21012 | PAINTABLE MILL FINISH |
| FR21012PL | POLISHED STAINLESS |
| FR21012BK | BLACK POWDER COAT |

1961-62 FLOOR SHIFT:

| | |
|-----------|-----------------------|
| FR21013 | PAINTABLE MILL FINISH |
| FR21013PL | POLISHED STAINLESS |
| FR21013BK | BLACK POWDER COAT |

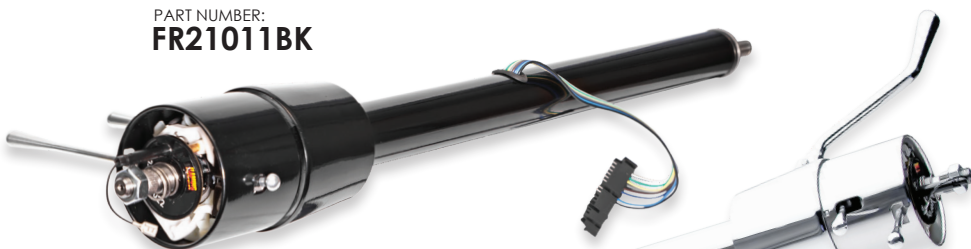
1961-62 COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR21014 | PAINTABLE MILL FINISH |
| FR21014PL | POLISHED STAINLESS |
| FR21014BK | BLACK POWDER COAT |

DASH MOUNT COLUMNS:

| | |
|-------------|-----------------------|
| FR20020DM | PAINTABLE MILL FINISH |
| FR20020DMSS | POLISHED STAINLESS |
| FR20020DMBK | BLACK POWDER COAT |

PART NUMBER:
FR21011BK



PART NUMBER:
FR21012PL



PART NUMBER:
FR20020DMBK



RACK & PINION CRADLE KITS

1958-60 SMALL BLOCK CRADLE KITS:

| | |
|---------|---|
| FR331KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR332KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR334KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR335KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

1958-60 BIG BLOCK CRADLE KITS:

| | |
|---------|---|
| FR337KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR338KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR340KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR341KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

PART NUMBER:
FR331KT



ACCESSORIES

1958-64 IMPALA:

| | |
|---------|--------------------|
| FR20098 | SWIVEL FLOOR MOUNT |
|---------|--------------------|

POWER RACK ACCESSORIES:

| | |
|--------|----------------------------|
| FR1610 | STAINLESS BRAIDED HOSE KIT |
|--------|----------------------------|

COLUMN ACCESSORIES:

| | |
|---------|----------------------------|
| FR20300 | OEM DASH MOUNT STRAP CLAMP |
|---------|----------------------------|



PART NUMBER:
FR20300



PART NUMBER:
FR20098



PART NUMBER:
FR1610

1958-69 IMPALA / CAPRICE



TILT STEERING COLUMNS

1963-64 FLOOR SHIFT:

| | |
|-----------|-----------------------|
| FR21015 | PAINTABLE MILL FINISH |
| FR21015PL | POLISHED STAINLESS |
| FR21015BK | BLACK POWDER COAT |

1963-64 COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR21016 | PAINTABLE MILL FINISH |
| FR21016PL | POLISHED STAINLESS |
| FR21016BK | BLACK POWDER COAT |

1965-68 FLOOR SHIFT:

| | |
|-----------|-----------------------|
| FR21023 | PAINTABLE MILL FINISH |
| FR21023PL | POLISHED STAINLESS |
| FR21023BK | BLACK POWDER COAT |

1965-68 COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR21024 | PAINTABLE MILL FINISH |
| FR21024PL | POLISHED STAINLESS |
| FR21024BK | BLACK POWDER COAT |

1969-70 COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR30104 | PAINTABLE MILL FINISH |
| FR30104SS | POLISHED STAINLESS |
| FR30104BK | BLACK POWDER COAT |



PART NUMBER:
FR21016

PART NUMBER:
FR30104BK

MADE IN THE
UNITED STATES

RACK & PINION CRADLE KITS

1961-62 SMALL BLOCK CRADLE KITS:

| | |
|---------|---|
| FR343KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR344KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR346KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR347KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

1961-62 BIG BLOCK CRADLE KITS:

| | |
|---------|---|
| FR349KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR350KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR352KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR353KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

1963-64 SMALL BLOCK CRADLE KITS:

| | |
|---------|---|
| FR355KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR356KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR358KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR359KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

1963-64 BIG BLOCK CRADLE KITS:

| | |
|---------|---|
| FR361KT | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR362KT | POWER CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |
| FR364KT | MANUAL CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR365KT | MANUAL CRADLE KIT WITH TILT COLUMN SHIFT COLUMN |

1965-66 POWER CRADLE KITS:

| | |
|---------|---|
| FR369 | POWER CRADLE KIT WITH TILT FLOOR SHIFT COLUMN |
| FR369NC | POWER CRADLE KIT WITHOUT COLUMN |



PART NUMBER:
FR343KT



PART NUMBER:
FR369

WARNING
CANCER & REPRODUCTIVE HARM
www.P65Warnings.ca.gov
This warning is required by the State of California
to meet Proposition 65 requirements.

1953-82 CORVETTE



TILT STEERING COLUMNS

1953-62 CORVETTE COLUMNS:

| | |
|---------------|------------------------------------|
| FR1999VTR | MILL STAINLESS WITHOUT HAZARDS |
| FR1999VTRSS | POLISHED STAINLESS WITHOUT HAZARDS |
| FR1999VTR-H | MILL STAINLESS WITH HAZARDS |
| FR1999VTRSS-H | POLISHED STAINLESS WITH HAZARDS |

1963-66 CORVETTE COLUMNS:

| | |
|-------------|--|
| FR2000VT | PAINTABLE MILL FINISH |
| FR2000VTA | PAINTABLE MILL FINISH USING FR ADAPTER |
| FR2000VTSS | POLISHED STAINLESS |
| FR2000VTSSA | POLISHED STAINLESS USING FR ADAPTER |
| FR2000VTBK | BLACK POWDER COAT |
| FR2000VTBKA | BLACK POWDER COAT USING FR ADAPTER |

1967-68 CORVETTE COLUMNS:

| | |
|-------------|--|
| FR2001VT | PAINTABLE MILL FINISH |
| FR2001VTA | PAINTABLE MILL FINISH USING FR ADAPTER |
| FR2001VTSS | POLISHED STAINLESS |
| FR2001VTSSA | POLISHED STAINLESS USING FR ADAPTER |
| FR2001VTBK | BLACK POWDER COAT |
| FR2001VTBKA | BLACK POWDER COAT USING FR ADAPTER |

1967-68 COLUMNS WITH DASH MOUNT:

| | |
|-------------|--|
| FR2003VT | PAINTABLE MILL FINISH |
| FR2003VTA | PAINTABLE MILL FINISH USING FR ADAPTER |
| FR2003VTSS | POLISHED STAINLESS |
| FR2003VTSSA | POLISHED STAINLESS USING FR ADAPTER |
| FR2003VTBK | BLACK POWDER COAT |
| FR2003VTBKA | BLACK POWDER COAT USING FR ADAPTER |

1968 LATER CORVETTE COLUMNS:

| | |
|------------|-----------------------|
| FR2103VT | MILL PAINTABLE FINISH |
| FR2103VTSS | POLISHED STAINLESS |
| FR2103VT | BLACK POWDER COAT |

1969-82 CORVETTE COLUMNS:

| | |
|-----------|-----------------------|
| FR3000S | MILL PAINTABLE FINISH |
| FR3000SSS | POLISHED STAINLESS |
| FR3000SBK | BLACK POWDER COAT |

1968-82 CORVETTE MICROSTEER COLUMNS:

| | |
|---------------|-----------------------|
| FR40200VTC3 | MILL PAINTABLE FINISH |
| FR40200VTC3PL | POLISHED STAINLESS |
| FR40200VTC3BK | BLACK POWDER COAT |

PART NUMBER:
FR1999VTR



PART NUMBER:
FR2000VTSS

PART NUMBER:
FR2103VTBK

OEM SHROUD
NOT INCLUDED

**ITS A
DIRECT
FIT!**
C3 CORVETTE

PART NUMBER:
FR40200VTC3BK

**BUILT WITH MICROSTEER
POWER ASSIST!**

PART NUMBER:
FR3000SSS

INSTALLATION KITS

1968 CORVETTE:

FRCA111 KEY COLUMN INSTALLATION KIT

1969-82 CORVETTE:

FRCA108 KEY COLUMN INSTALLATION KIT



PART NUMBER:
FRCA111



PART NUMBER:
FRCA108

1953-82 CORVETTE



RACK & PINION CRADLE KITS

1963-82 CORVETTE CRADLE KIT:

FR312KT MANUAL CRADLE KIT - SMALL BLOCK

1963-66 CORVETTE POWER KIT:

FR312PW-1 POWER CRADLE KIT - SMALL BLOCK

1967-82 CORVETTE POWER KIT:

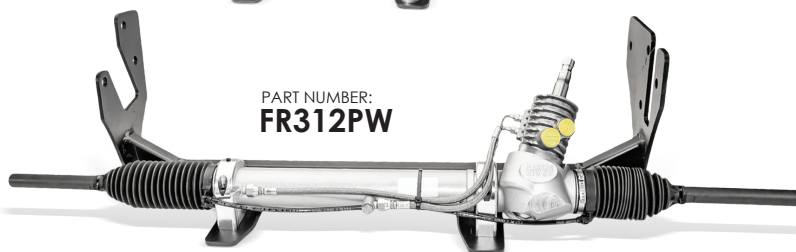
FR312PW POWER CRADLE KIT - SMALL BLOCK

1968-82 CORVETTE POWER KIT:

FR312PWRHC POWER CRADLE KIT - RIGHT HAND DRIVE



PART NUMBER:
FR312KT



PART NUMBER:
FR312PW

ACCESSORIES

1969-82 FLOOR MOUNT:

FR20101VT SWIVEL FLOOR MOUNT

1968-82 DASH MOUNT:

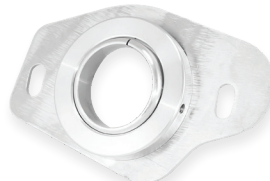
FR20114-5 OEM FACTORY STYLE DASH MOUNT

WHEEL ADAPTERS:

FR2000VT-AD 2.5" TALL - POLISHED FINISH
FR2000VT-ADBK 2.5" TALL - BLACK POWDER COAT
FR20183SA 1.75" TALL - SATIN FINISH
FR20183PL 1.75" TALL - POLISHED FINISH
FR20183BK 1.75" TALL - BLACK POWDER COAT
FR20156SS 1953-62 ORIGINAL VETTE
FR20157SS 1953-62 AFTERMARKET 5/6 BOLT

COLUMN ELECTRICAL:

FR20118-1 PRE-1969 CORVETTE HAZARD KIT



PART NUMBER:
FR20101VT



PART NUMBER:
FR20114-5



PART NUMBER:
FR20156SS



PART NUMBER:
FR20183PL



PART NUMBER:
FR20118-1

STEERING WHEELS

HAND STICHD ITALIAN LEATHER:

FR20152BK LEATHER VETTE WHEEL - BLACK
FR20152RE LEATHER VETTE WHEEL - RED
FR20152DG LEATHER VETTE WHEEL - DARK GREY



PART NUMBER:
FR20152RE



PART NUMBER:
FR20152BK



PART NUMBER:
FR20152DG

1948-87 GM TRUCKS



TILT STEERING COLUMNS

1948-55 CHEVY TRUCK FLOOR SHIFT:

| | |
|-----------|-----------------------|
| FR20005 | MILL PAINTABLE FINISH |
| FR20005SS | POLISHED STAINLESS |
| FR20005BK | BLACK POWDER COAT |

1955-56 CHEVY TRUCK COLUMN SHIFT:

| | |
|--------------|-----------------------|
| FR20021NE | MILL PAINTABLE FINISH |
| FR20021NE-PL | POLISHED STAINLESS |
| FR20021NEBK | BLACK POWDER COAT |

1960-66 CHEVY/GMC FLOOR SHIFT:

| | |
|-------------|------------------------------|
| FR21000M | MILL PAINTABLE - MANUAL |
| FR21000P1 | MILL PAINTABLE - EARLY POWER |
| FR21000P2 | MILL PAINTABLE - LATE POWER |
| FR21000MSS | POLISHED - MANUAL |
| FR21000P1SS | POLISHED - EARLY POWER |
| FR21000P2SS | POLISHED - LATE POWER |
| FR21000MBK | BLACK - MANUAL |
| FR21000P1BK | BLACK - EARLY POWER |
| FR21000P2BK | BLACK - LATE POWER |

1960-66 CHEVY/GMC COLUMN SHIFT:

| | |
|-------------|------------------------------|
| FR21100M | MILL PAINTABLE - MANUAL |
| FR21100P1 | MILL PAINTABLE - EARLY POWER |
| FR21100P2 | MILL PAINTABLE - LATE POWER |
| FR21100MSS | POLISHED - MANUAL |
| FR21100P1SS | POLISHED - EARLY POWER |
| FR21100P2SS | POLISHED - LATE POWER |
| FR21100MBK | BLACK - MANUAL |
| FR21100P1BK | BLACK - EARLY POWER |
| FR21100P2BK | BLACK - LATE POWER |

1967-72 CHEVY/GMC FLOOR SHIFT:

| | |
|--------------|-----------------------|
| FR20007-36 | MILL PAINTABLE FINISH |
| FR20007-36SS | POLISHED STAINLESS |
| FR20007-36BK | BLACK POWDER COAT |

1967-72 CHEVY/GMC COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR20030 | MILL PAINTABLE FINISH |
| FR20030PL | POLISHED STAINLESS |
| FR20030BK | BLACK POWDER COAT |

NOTE: NEUTRAL SAFETY SWITCH AT 10 INCHES

1967-72 CHEVY/GMC COLUMN SHIFT:

| | |
|-------------|-----------------------|
| FR20030-F | MILL PAINTABLE FINISH |
| FR20030PL-F | POLISHED STAINLESS |
| FR20030-FBK | BLACK POWDER COAT |

NOTE: NEUTRAL SAFETY SWITCH AT 17 INCHES

1967-72 CHEVY/GMC DIRECT FIT:

| | |
|-----------|-----------------------|
| FR21032 | MILL PAINTABLE FINISH |
| FR21032PL | POLISHED STAINLESS |
| FR21032BK | BLACK POWDER COAT |

1973-87 CHEVY/GMC FLOOR SHIFT:

| | |
|--------------|------------------------------|
| FR30006 | 1"DD - MILL PAINTABLE FINISH |
| FR30006SS | 1"DD - POLISHED STAINLESS |
| FR30006BK | 1"DD - BLACK POWDER COAT |
| FR30006-48 | 1"48 - MILL PAINTABLE FINISH |
| FR30006-48SS | 1"48 - POLISHED STAINLESS |
| FR30006-48BK | 1"48 - BLACK POWDER COAT |



PART NUMBER:
FR20005BK



PART NUMBER:
FR21100MSS



PART NUMBER:
FR20007-36SS



PART NUMBER:
FR20030PL



PART NUMBER:
FR30006BK



WARNING
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1948-87 GM TRUCKS



TILT STEERING COLUMNS

1973-87 CHEVY/GMC COLUMN SHIFT:

| | |
|--------------|------------------------------|
| FR30106 | 1"DD - MILL PAINTABLE FINISH |
| FR30106SS | 1"DD - POLISHED STAINLESS |
| FR30106BK | 1"DD - BLACK POWDER COAT |
| FR30106-48 | 1"48 - MILL PAINTABLE FINISH |
| FR30106-48SS | 1"48 - POLISHED STAINLESS |
| FR30106-48BK | 1"48 - BLACK POWDER COAT |

NEW:

1973-87 CHEVY/GMC COLUMN SHIFT DIRECT FIT FOR AFTERMARKET CHASSIS

| | |
|-----------|------------------------------|
| FR30108 | 1"DD - MILL PAINTABLE FINISH |
| FR30108SS | 1"DD - POLISHED STAINLESS |
| FR30108BK | 1"DD - BLACK POWDER COAT |

PART NUMBER:
FR30106SS



PART NUMBER:
FR30106BK



RACK & PINION CRADLE KITS

1967-72 CHEVY C10 POWER CRADLE:

| | |
|-------------|---|
| FR319KT | POWER CRADLE WITH MILL FINISH COLUMN SHIFT COLUMN |
| FR319KTPL | POWER CRADLE WITH POLISHED COLUMN SHIFT COLUMN |
| FR319KTFS | POWER CRADLE WITH MILL FINISH FLOOR SHIFT COLUMN |
| FR319KTFFPL | POWER CRADLE WITH POLISHED FLOORSHIFT COLUMN |
| FR319KTNC | POWER CRADLE SYSTEM WITH NO COLUMN |

1973-87 CHEVY C10 POWER CRADLE:

| | |
|-----------|--|
| FR318KT | POWER CRADLE WITH MILL FINISH KEY FLOOR SHIFT COLUMN |
| FR318KTPL | POWER CRADLE WITH POLISHED KEY FLOOR SHIFT COLUMN |

PART NUMBER:
FR319KT



SHOWN WITH ALL PARTS
INCLUDED IN A COMPLETE
CRADLE KIT

PART NUMBER:
FR318KT



MADE IN THE
UNITED STATES

ACCESSORIES

1955-59 GMC PICKUP FLOOR MOUNT:

| | |
|-------------|--------------------|
| FR20101GMC1 | SWIVEL FLOOR MOUNT |
|-------------|--------------------|

1967-72 C10 TRUCK FLOOR MOUNT:

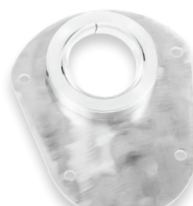
| | |
|------------|--------------------|
| FR20101C10 | SWIVEL FLOOR MOUNT |
|------------|--------------------|

1973-87 C10 TRUCK FLOOR MOUNT:

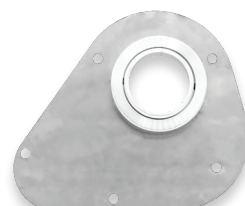
| | |
|-------------|--------------------|
| FR20101C102 | SWIVEL FLOOR MOUNT |
|-------------|--------------------|



PART NUMBER:
FR20101GMC1



PART NUMBER:
FR20101C10



PART NUMBER:
FR20101C102

1988-98 GM TRUCKS



TILT STEERING COLUMNS

1988-93 CHEVY TRUCK COLUMN SHIFT:

| | |
|-----------|-----------------------|
| FR30020 | MILL PAINTABLE FINISH |
| FR30020PL | POLISHED STAINLESS |
| FR30020BK | BLACK POWDER COAT |

Engineered with an upgraded turn signal switch, this pre-airbag column includes the ability to control wiper speed, windshield spray, and cruise control. Underneath the turn signal switch is a user-friendly push-button for hassle-free headlight management. This cutting-edge innovation promises a seamless driving experience. Designed for easy installation, it's the ultimate solution to enhance your ride, combining style and functionality seamlessly. Stay in control with Flaming River's tilt steering columns - where precision meets performance. Proudly made in the USA!



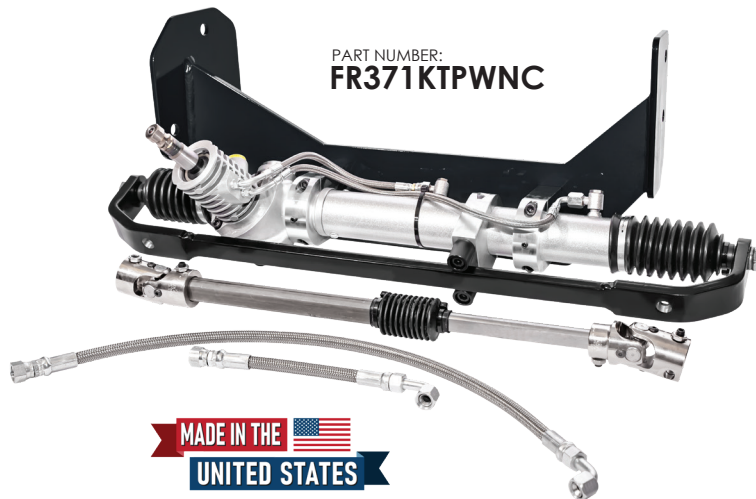
PART NUMBER:
FR30020BK

RACK & PINION CRADLE KITS

1988-98 CHEVY C1500 POWER CRADLE:

| | |
|-------------|-----------------------------|
| FR371KTPW | POWER CRADLE WITH COLUMN |
| FR371KTPWNC | POWER CRADLE WITHOUT COLUMN |

Our brand-new Cradle Kit is here to revolutionize your driving experience, offering superior steering precision, durability, and style. This kit includes the Rack & Pinion cradle, slip shaft, and hose kit. Upgrade your Chevy C1500 Truck with the Flaming River Industries Cradle Kit and transform your driving experience today. Don't settle for less when you can have the best! Unleash the potential of your truck and steer into the future with Flaming River Industries. Made in the USA!



PART NUMBER:
FR371KTPWNC



ACCESSORIES

1988-98 C1500 TRUCK:

| | |
|------------|--------------------|
| FR20101C15 | SWIVEL FLOOR MOUNT |
|------------|--------------------|

PART NUMBER:
FR20101C15



WARNING
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PART NUMBER:
FR30050XXBK

CUSTOM SWIPEE DELUXE

TILT STEERING COLUMN

MADE
IN THE
USA!



DELUXE WIPER & CRUISE TILT STEERING COLUMN

Make the new Swipee Deluxe column truly your own with Flaming River's custom column program. Virtually everything about this column is customizable. Choose your specifications on our website and Flaming River will take care of the rest!

» CHOOSE YOUR STYLE

- FLOOR SHIFT COLUMN
- COLUMN SHIFT COLUMN

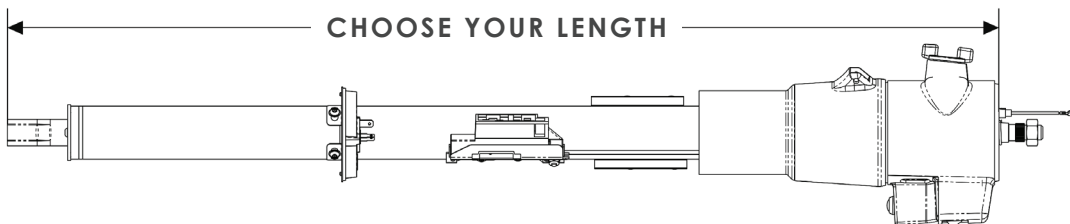
» CHOOSE YOUR ARM

- CRUISE & WIPER WITH DELAY
- CRUISE & WIPER STD (NO DELAY)
- WIPER ONLY

» CHOOSE YOUR FINISH

- PAINTABLE ABS / STEEL FINISH
- BLACK POWDER COAT FINISH
- POLISHED STAINLESS FINISH

CHOOSE YOUR LENGTH



CUSTOM COLUMN SHIFT PREFERENCES:

NEUTRAL SAFETY (NSS) LOCATION

- MEASURED FROM TOP DOWN - 21.5" IS STANDARD

CHOOSE SHIFT ARM FINISH

- BLACK POWDER COAT FINISH
- POLISHED METAL CHROME FINISH

1965-70 MUSTANG



TILT STEERING COLUMNS

1965-66 AFTER MARKET STEERING WHEEL:

FR20005 PAINTABLE MILL FINISH
FR20005SS POLISHED STAINLESS
FR20005BK BLACK POWDER COAT

1967-70 AFTER MARKET STEERING WHEEL:

FR20004-69 PAINTABLE MILL FINISH
FR20004-69SS POLISHED STAINLESS
FR20004-69BK BLACK POWDER COAT

1965-66 FACTORY FORD STEERING WHEEL:

FR2000MU1 PAINTABLE MILL FINISH
FR2000MU1SS POLISHED STAINLESS
FR2000MU1BK BLACK POWDER COAT

1967-70 FACTORY FORD STEERING WHEEL:

FR2000MU2 PAINTABLE MILL FINISH
FR2000MU2SS POLISHED STAINLESS
FR2000MU2BK BLACK POWDER COAT

1965-66 MUSTANG MICROSTEER COLUMN:

FR40200M65 PAINTABLE MILL FINISH
FR40200M65PL POLISHED STAINLESS
FR40200M65BK BLACK POWDER COAT

MADE IN THE
UNITED STATES



PART NUMBER:
FR20005



PART NUMBER:
FR2000MU1SS



'65-'66 MUSTANG
DIRECT FIT!

PART NUMBER:
FR40200M65BK

INSTALLATION KITS

MUSTANG INSTALL KIT - LONG SHAFT:

FR200MUKT INSTALLATION KIT

MUSTANG INSTALL KIT - SHORT SHAFT:

FR200MUKT2 INSTALLATION KIT



PART NUMBER:
FR200MUKT



PART NUMBER:
FR200MUKT2

ACCESSORIES

1965-70 MUSTANG HEADERS:

FR50003C ULTRA ANGLE EXHAUST HEADERS

1965-70 MUSTANG RISER KIT:

FR20060MU RACK & PINION RISER KIT

1965-66 MUSTANG HORN KIT:

FR20120MU HORN INSTALLATION KIT

1965-66 MUSTANG BUMP STEER KIT:

FR1619MU KIT WITH GRANADA SPINDLE CONVERSION



PART NUMBER:
FR50003C



PART NUMBER:
FR20060MU



PART NUMBER:
FR20120MU



PART NUMBER:
FR1619MU

1965-70 MUSTANG



RACK & PINION CRADLE KITS

1965-70 MUSTANG POWER CRADLES:

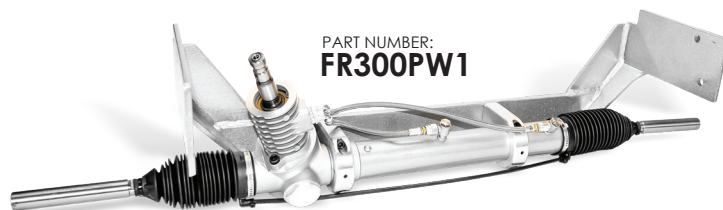
| | |
|-------------------|--|
| FR300PW1 | POWER KIT (FORD SPLINE) WITH FLOOR SHIFT PAINTABLE COLUMN |
| FR300PW1PL | POWER KIT (FORD SPLINE) WITH FLOOR SHIFT POLISHED COLUMN |
| FR300PW2 | POWER KIT (GRANADA SPLINE) WITH FLOOR SHIFT PAINTABLE COLUMN |
| FR300PW2PL | POWER KIT (GRANADA SPLINE) WITH FLOOR SHIFT POLISHED COLUMN |
| FR300NP1 | POWER KIT WITH NO COLUMN |

1965-70 MUSTANG MANUAL CRADLES:

| | |
|----------------------|--|
| FR300-65HR | ORIGINAL SPINDLE - PAINTABLE TILT COLUMN FOR AFTERMARKET STEERING WHEEL |
| FR300-65MUHR | ORIGINAL SPINDLE - PAINTABLE TILT COLUMN FOR FORD MUSTANG STEERING WHEEL |
| FR300KTHR | GRANADA SPINDLE - PAINTABLE TILT COLUMN FOR AFTERMARKET STEERING WHEEL |
| FR300KTHRPL | GRANADA SPINDLE - POLISHED TILT COLUMN FOR AFTERMARKET STEERING WHEEL |
| FR300KTMUHR | GRANADA SPINDLE - PAINTABLE TILT COLUMN FOR FORD MUSTANG STEERING WHEEL |
| FR300KTMUHRPL | GRANADA SPINDLE - POLISHED TILT COLUMN FOR FORD MUSTANG STEERING WHEEL |
| FR300-65HRNC | ORIGINAL SPINDLE - NO COLUMN |
| FR300KTHRNC | GRANADA SPINDLE - NO COLUMN |

65-70 MUSTANG ROAD RACE POWER CRADLE:

| | |
|------------------|--------------------------|
| FR330PWNC | POWER KIT WITH NO COLUMN |
|------------------|--------------------------|



PART NUMBER:
FR300PW1



PART NUMBER:
FR300-65HR



PART NUMBER:
FR330PWNC

STEERING BOXES

1965-66 CLASSIC MUSTANG STEERING BOX:

| | |
|----------------|---------------------------------|
| FR1497Q | MUSTANG LONG SHAFT STEERING BOX |
|----------------|---------------------------------|

1967-70 CLASSIC MUSTANG STEERING BOX:

| | |
|---------------|----------------------------------|
| FR1498 | MUSTANG SHORT SHAFT STEERING BOX |
|---------------|----------------------------------|



PART NUMBER:
FR1497Q

WARNING
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ACCESSORIES

1965-66 MUSTANG FLOOR MOUNT:

| | |
|------------------|--------------------|
| FR20101M5 | SWIVEL FLOOR MOUNT |
|------------------|--------------------|

1967-70 MUSTANG FLOOR MOUNT:

| | |
|------------------|--------------------|
| FR20101M7 | SWIVEL FLOOR MOUNT |
|------------------|--------------------|

1965-70 MUSTANG DASH MOUNT:

| | |
|--------------------|-------------------|
| FR20114FD | SATIN FINISH |
| FR20114FDPL | POLISHED FINISH |
| FR20114FDBK | BLACK POWDER COAT |

1965-66 MUSTANG WIRE HARNESS:

| | |
|----------------|--------------------------------|
| FR20301 | MUSTANG HARNESS WIRING ADAPTER |
|----------------|--------------------------------|



PART NUMBER:
FR20101M5



PART NUMBER:
FR20101M7



PART NUMBER:
FR20114FDPL



PART NUMBER:
FR20301

STREET ROD PRODUCTS



TILT STEERING COLUMNS

1939-40 FORD 30" FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR20005 | PAINTABLE MILL FINISH |
| FR20005SS | POLISHED STAINLESS |
| FR20005BK | BLACK POWDER COAT |

1939-40 FORD 32" FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR20006 | PAINTABLE MILL FINISH |
| FR20006SS | POLISHED STAINLESS |
| FR20006BK | BLACK POWDER COAT |

1939-40 FORD 30" COLUMN SHIFT COLUMNS:

| | |
|--------------|-----------------------|
| FR20021NE | PAINTABLE MILL FINISH |
| FR20021NE-PL | POLISHED STAINLESS |
| FR20021NEBK | BLACK POWDER COAT |

1939-40 FORD 28" BELLA TILT COLUMNS:

| | |
|--------------|-----------------------|
| FR21022-28 | PAINTABLE MILL FINISH |
| FR21022-28PL | POLISHED STAINLESS |
| FR21022-28BK | BLACK POWDER COAT |

1939-40 FORD 30" BELLA TILT COLUMNS:

| | |
|--------------|-----------------------|
| FR21022-30 | PAINTABLE MILL FINISH |
| FR21022-30PL | POLISHED STAINLESS |
| FR21022-30BK | BLACK POWDER COAT |

1939-40 FORD 32" BELLA TILT COLUMNS:

| | |
|--------------|-----------------------|
| FR21022-32 | PAINTABLE MILL FINISH |
| FR21022-32PL | POLISHED STAINLESS |
| FR21022-32BK | BLACK POWDER COAT |

30" ROADSTER COLUMNS:

| | |
|-----------------|-----------------------|
| FR1999RO-30 | PAINTABLE MILL FINISH |
| FR1999ROSS-30 | POLISHED STAINLESS |
| FR1999RO-30BK | BLACK POWDER COAT |
| FR1999ROSS-30LC | LASER CUT POLISHED |

32" ROADSTER COLUMNS:

| | |
|---------------|-----------------------|
| FR1999RO-32 | PAINTABLE MILL FINISH |
| FR1999RO-32PL | POLISHED STAINLESS |

CUSTOM ROADSTER COLUMNS:

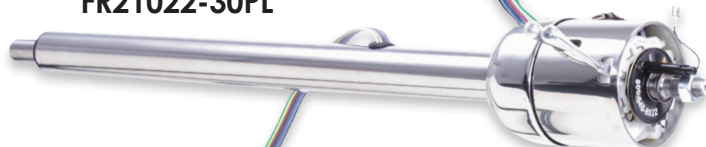
| | |
|------------|-----------------------|
| FR1999CU | PAINTABLE MILL FINISH |
| FR1999CUSS | POLISHED STAINLESS |



PART NUMBER:
FR20005SS



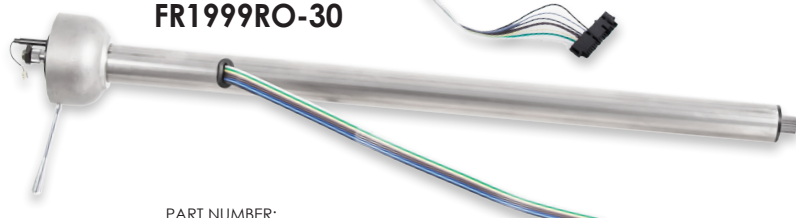
PART NUMBER:
FR21022-30PL



PART NUMBER:
FR21022-32BK



PART NUMBER:
FR1999RO-30



PART NUMBER:
FR1999ROSS-30LC



RACK AND PINIONS

MUSTANG MANUAL RACK:

| | |
|--------|--|
| FR1502 | 1974-78 MUSTANG II MANUAL IFS RACK KIT |
| FR1503 | 1979-93 MUSTANG MANUAL IFS RACK KIT |

MUSTANG POWER RACK:

| | |
|---------|---------------------------------------|
| FR40001 | 1974-78 MUSTANG II POWER IFS RACK KIT |
| FR40037 | 1979-93 MUSTANG POWER IFS RACK KIT |

PART NUMBER:
FR1503



PART NUMBER:
FR40001



1949-51 FORD



TILT STEERING COLUMNS

1949-51 FORD FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR20007 | PAINTABLE MILL FINISH |
| FR20007SS | POLISHED STAINLESS |
| FR20007BK | BLACK POWDER COAT |

1949-51 FORD COLUMN SHIFT COLUMNS:

| | |
|--------------|-----------------------|
| FR20029NE | PAINTABLE MILL FINISH |
| FR20029NE-PL | POLISHED STAINLESS |
| FR20029NEBK | BLACK POWDER COAT |



PART NUMBER:
FR20029NE-PL

RACK & PINION CRADLE KITS

1949-51 FORD POWER CRADLE KITS:

| | |
|-------------|---|
| FR335PWKT | POWER CRADLE KIT WITH FLOOR SHIFT PAINTABLE COLUMN |
| FR335PWKTPL | POWER CRADLE KIT WITH FLOOR SHIFT POLISHED COLUMN |
| FR335PWKTNC | POWER CRADLE KIT WITH NO COLUMN |



PART NUMBER:
FR335PWKT

ACCESSORIES

1949-51 FORD FLOOR MOUNT:

| | |
|------------|--------------------|
| FR20101FD1 | SWIVEL FLOOR MOUNT |
|------------|--------------------|



PART NUMBER:
FR20101FD1

KEYLESS IGNITION COLUMNS

Flaming River Programmable Keyless Ignition System comes with two key fobs and 5 programmable channels. The start button is a 22mm brushed stainless material and has an LED that emulates all functionality of a traditional key switch. Each kit comes with a unique emergency bypass card with a pin number that assures you can always start your vehicle. The advanced control module has a 60 amp ignition and two accessory circuits and features a programmable starter delay and built in MSD™ ignition filtering system.

**VISIT OUR WEBSITE FOR THE FULL INFORMATION
ON OUR PUSH TO START COLUMNS!**



PART NUMBER:
FR60008SS

1955-57 THUNDERBIRD



TILT STEERING COLUMNS

1955 THUNDERBIRD STEERING COLUMNS:

| | |
|-------------|--|
| FR20008 | AFTERMARKET WHEEL - PAINTABLE MILL |
| FR20008SS | AFTERMARKET WHEEL - POLISHED STAINLESS |
| FR20008OE | ORIGINAL WHEEL - PAINTABLE MILL |
| FR20008OESS | ORIGINAL WHEEL - POLISHED STAINLESS |

1956-57 THUNDERBIRD STEERING COLUMNS:

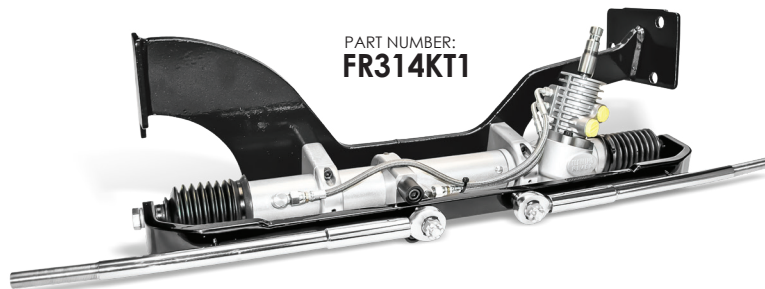
| | |
|-------------|--|
| FR20009 | AFTERMARKET WHEEL - PAINTABLE MILL |
| FR20009SS | AFTERMARKET WHEEL - POLISHED STAINLESS |
| FR20009OE | ORIGINAL WHEEL - PAINTABLE MILL |
| FR20009OESS | ORIGINAL WHEEL - POLISHED STAINLESS |



RACK & PINION CRADLE KITS

1955-57 THUNDERBIRD POWER CRADLES:

| | |
|------------|---|
| FR314KT1 | POWER KIT WITH FLOOR SHIFT PAINTABLE COLUMN FOR AFTERMARKET WHEEL |
| FR314KT1PL | POWER KIT WITH FLOOR SHIFT POLISHED COLUMN FOR AFTERMARKET WHEEL |
| FR314KT2 | POWER KIT WITH FLOOR SHIFT PAINTABLE COLUMN FOR ORIGINAL WHEEL |
| FR314KT2PL | POWER KIT WITH FLOOR SHIFT POLISHED COLUMN FOR ORIGINAL WHEEL |



POWER RACK ACCESSORIES

FLAMING RIVERPOWER STEERING PUMPS:

| | |
|--------|----------------------------------|
| FR1578 | FR PUMP WITH 6" V-BELT PULLEY |
| FR1579 | FR PUMP WITH 6" SEPENTINE PULLEY |
| FR1570 | FR PUMP WITH NO PULLEY |

POWER STEERING HOSE KIT:

| | |
|--------|----------------------------|
| FR1610 | BRAIDED STAINLESS HOSE KIT |
|--------|----------------------------|

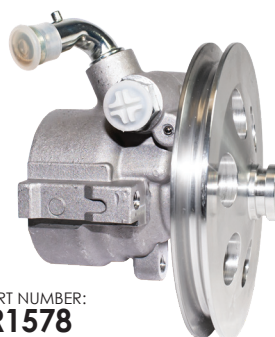
POWER STEERING REMOTE RESERVOIR:

| | |
|----------|----------------------------------|
| FR1614 | POWER STEERING MACHINE FINISH |
| FR1614BK | POWER STEERING BLACK POWDER COAT |
| FR1614PL | POWER STEERING POLISHED FINISH |
| FR1615 | COOLANT OVERFLOW |
| FR1616 | BRAKE FLUID |

PART NUMBER:
FR1610



PART NUMBER:
FR1578



PART NUMBER:
FR1614



60-64 GALAXIE AND 60-65 COMET / FALCON



TILT STEERING COLUMNS

GALAXIE

1960-64 FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR20005 | PAINTABLE MILL FINISH |
| FR20005SS | POLISHED STAINLESS |
| FR20005BK | BLACK POWDER COAT |

COMET / FALCON

1960-65 FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR21018 | PAINTABLE MILL FINISH |
| FR21018PL | POLISHED STAINLESS |
| FR21018BK | BLACK POWDER COAT |

1960-65 COLUMN SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR21017 | PAINTABLE MILL FINISH |
| FR21017PL | POLISHED STAINLESS |
| FR21017BK | BLACK POWDER COAT |

PART NUMBER: **FR20005**



PART NUMBER: **FR21018PL**



PART NUMBER: **FR21017PL**



RACK PINION CRADLE KITS

GALAXIE

1962-64 POWER CRADLE KITS:

| | |
|-----------|---|
| FR317KT | POWER KIT WITH FLOOR SHIFT PAINTABLE COLUMN FOR AFTERMARKET WHEEL |
| FR317KTPL | POWER KIT WITH FLOOR SHIFT POLISHED COLUMN FOR AFTERMARKET WHEEL |

COMET / FALCON

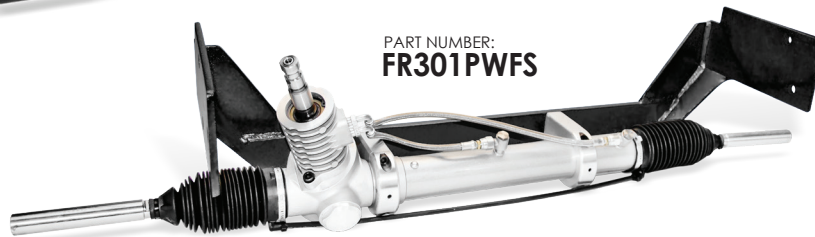
1960-65 POWER CRADLE KITS:

| | |
|-----------|---|
| FR301PWFS | POWER CRADLE KIT WITH FLOOR SHIFT PAINTABLE COLUMN |
| FR301PWCS | POWER CRADLE KIT WITH COLUMN SHIFT PAINTABLE COLUMN |
| FR301PWNC | POWER CRADLE KIT WITH NO COLUMN |

PART NUMBER:
FR317KT



PART NUMBER:
FR301PWFS



ACCESSORIES

COMET / FALCON

1960-65 FLOOR MOUNT:

| | |
|---------|--------------------|
| FR20097 | SWIVEL FLOOR MOUNT |
|---------|--------------------|



PART NUMBER:
FR20097

NEXT GEN KEYLESS IGNITION:

FR60011DSH
FR60011DSH2

NEXT GENERATION KEYLESS IGNITION
NEXT GENERATION KEYLESS IGNITION DELUXE
CUSTOM COLUMN NEXT GENERATION
KEYLESS IGNITION

FR60012-XX

This OEM quality system fully replicates the complete keyless operation found on today's most advanced luxury vehicles. iKey combines "Hands Free" Keyless Access, Keyless Security, and Keyless Ignition all into one system. Now you can "Go Keyless" with any vehicle you own!

KIT CONTAINS:

- Main iKey System Module
- Two Transponder Key Fobs
- Emergency Bypass Card
- Push-to-Start Button
- Power Harness
- Primary Accessory Harness
- Accessory Output Harness
- Accessory Input Harness
- Negative Output Ign. Harness
- Two Proximity Antenna's
- Emergency Bypass Antenna
- Dual Color LED Harness
- Dual Stage Shock Sensor
- Tach Programming Button



MICROSTEER ELECTRIC POWER ASSIST

MICROSTEER ELECTRIC POWER ASSISTED STEERING

FR40200

MICROSTEER ELECTRIC POWER ASSISTED
STEERING SYSTEM

FR40200KT

MICROSTEER KIT INCLUDING SPEED
SENSOR

FR40200S

MICROSTEER SPEED SENSOR (OPTIONAL)

Flaming River is now offering the Microsteer Universal Electric Power Assist Steering System. It can be easily fitted to virtually any vehicle, without the need to change steering rack or fit a hydraulic system where manual steering currently exists.

FEATURES INCLUDE:

- Potentiometer (speed sensitivity adjuster) included for manual adjustment
- Waterproof design - unit can be mounted in engine compartment or under dash based on preference and space available
- Complete wiring harness included for plug and play operation

PART NUMBER:
FR40200



PART NUMBER:
FR40200S



WARNING
CANCER & REPRODUCTIVE HARM
www.P65Warnings.ca.gov
This warning is required by the State of California
to meet Proposition 65 requirements

1948-56 FORD F-SERIES



TILT STEERING COLUMNS

1948-56 FLOOR SHIFT COLUMNS:

| | |
|-----------|-----------------------|
| FR20005 | PAINTABLE MILL FINISH |
| FR20005SS | POLISHED STAINLESS |
| FR20005BK | BLACK POWDER COAT |

1948-56 COLUMN SHIFT COLUMNS:

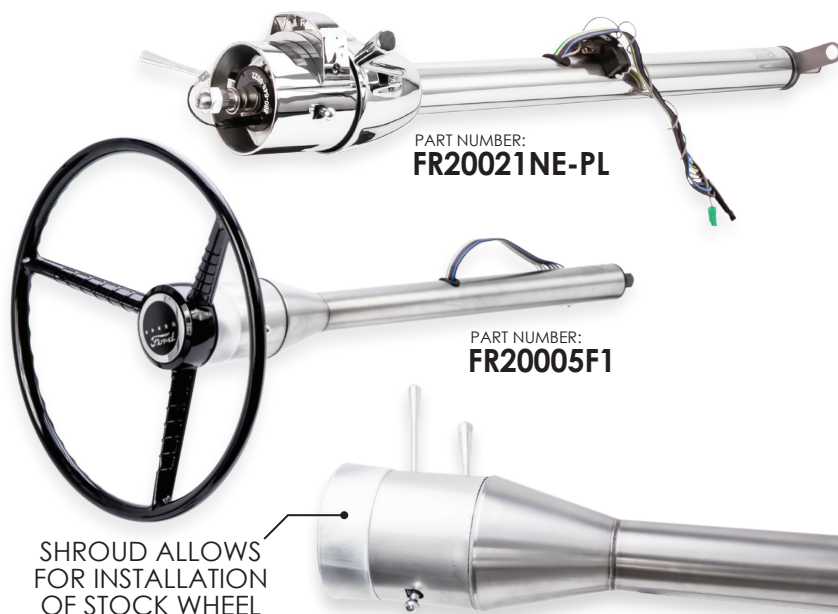
| | |
|--------------|-----------------------|
| FR20021NE | PAINTABLE MILL FINISH |
| FR20021NE-PL | POLISHED STAINLESS |
| FR20021NEBK | BLACK POWDER COAT |

1948-56 ROADSTER STYLE COLUMNS:

| | |
|--------------|-----------------------|
| FR21022-30 | PAINTABLE MILL FINISH |
| FR21022-30PL | POLISHED STAINLESS |
| FR21022-30BK | BLACK POWDER COAT |

1953-56 F100 FLOOR SHIFT COLUMNS:

| | |
|-------------|--|
| FR20005F1 | USING F100 WHEEL - PAINTABLE MILL FINISH |
| FR20005F1SS | USING F100 WHEEL - POLISHED STAINLESS |
| FR20005F1BK | USING F100 WHEEL - BLACK POWDER COAT |



ACCESSORIES

1948-52 FORD F1 FLOOR MOUNT:

| | |
|-----------|--------------------|
| FR20101F2 | SWIVEL FLOOR MOUNT |
|-----------|--------------------|

1953-56 FORD F100 FLOOR MOUNT:

| | |
|-----------|--------------------|
| FR20101F1 | SWIVEL FLOOR MOUNT |
|-----------|--------------------|

1953-56 FORD F100 CANCELING CAM:

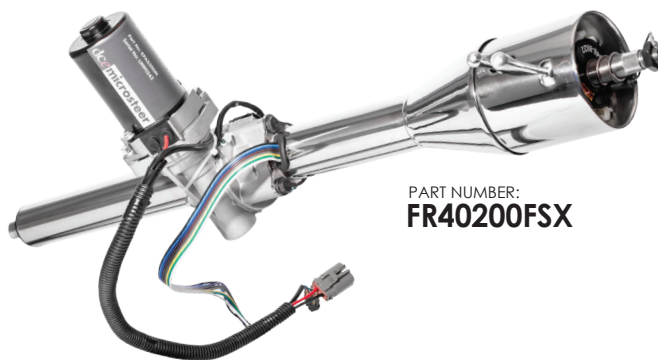
| | |
|-------------|-------------------|
| FR20120F100 | CANCELING CAM KIT |
|-------------|-------------------|



CUSTOM MICROSTEER COLUMN

Flaming River offers a custom column program to integrate Electric Power Assist Microsteer to virtually any FR column. A custom column form starts the process and even enables the end user to select the the clocking of the Microsteer to avoid interference with brakes pedals. With the ability to rotate the Microsteer at any angle, this custom column allows the user to find the perfect fit in their dash while simultaneously adding a boost of power to the steering system. From the wire slot location to the overall length of your column, everything about this steering column is customizable to ensure that it is a perfect fit for your ride. You give us your measurements and we take care of the rest!

SEE PAGE 28 FOR MORE INFO!



1966-77 FORD BRONCO



TILT STEERING COLUMNS

1966-77 BRONCO FLOOR SHIFT:

| | |
|--------------|-------------------------------------|
| FR30018KTF | FORD SPLINE - PAINTABLE MILL FINISH |
| FR30018KTFSS | FORD SPLINE - POLISHED STAINLESS |
| FR30018KTFBK | FORD SPLINE - BLACK POWDER COAT |

1966-77 BRONCO COLUMN SHIFT:

| | |
|--------------|-------------------------------------|
| FR30017KTF | FORD SPLINE - PAINTABLE MILL FINISH |
| FR30017KTFSS | FORD SPLINE - POLISHED STAINLESS |
| FR30017KTFBK | FORD SPLINE - BLACK POWDER COAT |

1966-77 BRONCO FLOOR SHIFT:

| | |
|-------------|--|
| FR30018KT | AFTERMARKET SPLINE - PAINTABLE MILL FINISH |
| FR30018KTSS | AFTERMARKET SPLINE - POLISHED STAINLESS |
| FR30018KTBK | AFTERMARKET SPLINE - BLACK POWDER COAT |

1966-77 BRONCO COLUMN SHIFT:

| | |
|-------------|--|
| FR30017KT | AFTERMARKET SPLINE - PAINTABLE MILL FINISH |
| FR30017KTSS | AFTERMARKET SPLINE - POLISHED STAINLESS |
| FR30017KTBK | AFTERMARKET SPLINE - BLACK POWDER COAT |

KITS INCLUDE ALL COMPONENTS NECESSARY FOR INSTALLATION INCLUDING SLIP SHAFT AND 3/4"-36 U-JOINT TO FIT ORIGINAL STEERING BOX



PART NUMBER:
FR30017KTBK



PART NUMBER:
FR30017KTSS



PART NUMBER:
FR30018KT

ACCESSORIES

1966-77 DASH MOUNTING PLATE:

| | |
|-----------|--------------------|
| FR20306 | MILL FINISH |
| FR20306PL | POLISHED STAINLESS |
| FR20306BK | BLACK POWDER COAT |

1966-77 BRONCO COLUMN CLAMP:

| | |
|-----------|-------------------|
| FR20305MB | BLACK POWDER COAT |
|-----------|-------------------|

1966-77 BRONCO WIRING ADAPTER:

| | |
|---------|-----------------------------|
| FR20301 | FORD WIRING HARNESS ADAPTER |
|---------|-----------------------------|

1966-77 BRONCO FLOOR MOUNT:

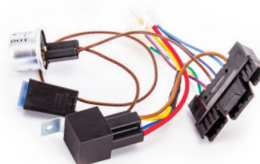
| | |
|------------|--------------------|
| FR20101BR1 | SWIVEL FLOOR MOUNT |
|------------|--------------------|



PART NUMBER:
FR20306



PART NUMBER:
FR20305MB



PART NUMBER:
FR20301



PART NUMBER:
FR20101BR1

JEEP & OFF-ROAD



TILT STEERING COLUMNS

COLUMNS USED WITH FR SLIP SHAFT KIT:

| | |
|--------------|-----------------------|
| FR20005 | PAINTABLE MILL FINISH |
| FR20005SS | POLISHED STAINLESS |
| FR20005BK | BLACK POWDER COAT |
| FR30001-30 | PAINTABLE MILL FINISH |
| FR30001-30SS | POLISHED STAINLESS |
| FR30001-30BK | BLACK POWDER COAT |

COLUMNS USED WITH FACTORY STEERING:

| | |
|--------------|-----------------------|
| FR20005-48 | PAINTABLE MILL FINISH |
| FR20005-48SS | POLISHED STAINLESS |
| FR20005-48BK | BLACK POWDER COAT |
| FR30002-30 | PAINTABLE MILL FINISH |
| FR30002-30SS | POLISHED STAINLESS |
| FR30002-30BK | BLACK POWDER COAT |

1979-86 JEEP CJ SERIES COLUMNS:

| | |
|-----------|-----------------------|
| FR30019 | PAINTABLE MILL FINISH |
| FR30019SS | POLISHED STAINLESS |
| FR30019BK | BLACK POWDER COAT |



SLIP SHAFT KITS

JEEP CJ-5 / CJ-6 / CJ-7 / CJ-8:

| | |
|-------------|-------------------------------|
| FR1519-76P | 1972-86 POWER STEERING |
| FR1519-76M | 1972-86 MANUAL STEERING |
| FR1519-PTLT | 1972-86 POWER WITH FR COLUMN |
| FR1519-MTLT | 1972-86 MANUAL WITH FR COLUMN |

JEEP WRANGLER:

| | |
|--------------|------------------------|
| FR1519-87P/M | 1987-95 SLIP SHAFT KIT |
|--------------|------------------------|

JEEP WRANGLER:

| | |
|-----------|--------------------------|
| FR1519-97 | 1997-2000 SLIP SHAFT KIT |
|-----------|--------------------------|

PART NUMBER:
FR1519-76P



PART NUMBER:
FR1519-97



ACCESSORIES

1979-86 JEEP CJ SERIES FLOOR MOUNT:

| | |
|-----------|--------------------|
| FR20101CJ | SWIVEL FLOOR MOUNT |
|-----------|--------------------|

ELECTRONIC CRUISE CONTROL KIT:

| | |
|-----------|--------------------|
| FR20118-4 | CRUISE CONTROL KIT |
|-----------|--------------------|



MOPAR

A / B / E-BODY



MOPAR MOUNT VERIFICATION

Although your vehicle may be listed as A/B/E Body, the column that will properly fit inside your dash pertains to the type of OEM mount used on your original column. See the mounts below to determine which specific column model will correctly fit inside your vehicle.



A-BODY



B-BODY



E-BODY

TILT STEERING COLUMNS

1970-76 A-BODY TILT KEY COLUMN:

DUSTER, DART, DEMON VALIANT, & 64-69 BARRACUDA

| | |
|-------------|---|
| FR30011CM | MANUAL STEERING - PAINTABLE MILL FINISH |
| FR30011CMSS | MANUAL STEERING - POLISHED STAINLESS |
| FR30011CMBK | MANUAL STEERING - BLACK POWDER COAT |
| FR30011CP | POWER STEERING - PAINTABLE MILL FINISH |
| FR30011CPSS | POWER STEERING - POLISHED STAINLESS |
| FR30011CPBK | POWER STEERING - BLACK POWDER COAT |
| FR30011C | NO SLIP SHAFT/U-JOINT - PAINTABLE MILL FINISH |
| FR30011CSS | NO SLIP SHAFT/U-JOINT - POLISHED STAINLESS |
| FR30011CBK | NO SLIP SHAFT/U-JOINT - BLACK POWDER COAT |

1970-76 A-BODY TILT NON-KEY COLUMN:

DUSTER, DART, DEMON VALIANT, & 64-69 BARRACUDA

| | |
|------------|---|
| FR21028 | MANUAL STEERING - PAINTABLE MILL FINISH |
| FR21028PL | MANUAL STEERING - POLISHED STAINLESS |
| FR21028BK | MANUAL STEERING - BLACK POWDER COAT |
| FR21028P | POWER STEERING - PAINTABLE MILL FINISH |
| FR21028PPL | POWER STEERING - POLISHED STAINLESS |
| FR21028PBK | POWER STEERING - BLACK POWDER COAT |



PART NUMBER:
FR30011CPSS

PART NUMBER:
FR30011CPBK



ACCESSORIES

TUFF WHEEL ADAPTER:

FR20161AD MOPAR TUFF WHEEL ADAPTER

MOPAR TUFF STEERING WHEEL:

FR20161 BLACK LEATHER WITH POLISHED SPOKES
FR20161S BLACK LEATHER WITH SATIN SPOKES

MOPAR WHEEL ADAPTERS:

FR20182 CANISTER ADAPTER - POLISHED FINISH
FR20182BK CANISTER ADAPTER - BLACK POWDER COAT

MOPAR UNIVERSAL JOINTS:

FR1506M MANUAL MOPAR U-JOINT ADAPTER
FR1506P POWER MOPAR U-JOINT ADAPTER



PART NUMBER:
FR20161AD



PART NUMBER:
FR20161S



PART NUMBER:
FR20182BK



PART NUMBER:
FR1506M

MOPAR

A / B / E-BODY



TILT STEERING COLUMNS

1966-69 B-BODY NON-KEY FLOOR SHIFT:

| | |
|------------|------------------------------------|
| FR21025M | MANUAL BOX - PAINTABLE MILL FINISH |
| FR21025MSS | MANUAL BOX - POLISHED STAINLESS |
| FR21025MBK | MANUAL BOX - BLACK POWDER COAT |
| FR21025P | POWER BOX - PAINTABLE MILL FINISH |
| FR21025PSS | POWER BOX - POLISHED STAINLESS |
| FR21025PBK | POWER BOX - BLACK POWDER COAT |

1970-74 E-BODY TILT KEY COLUMNS:

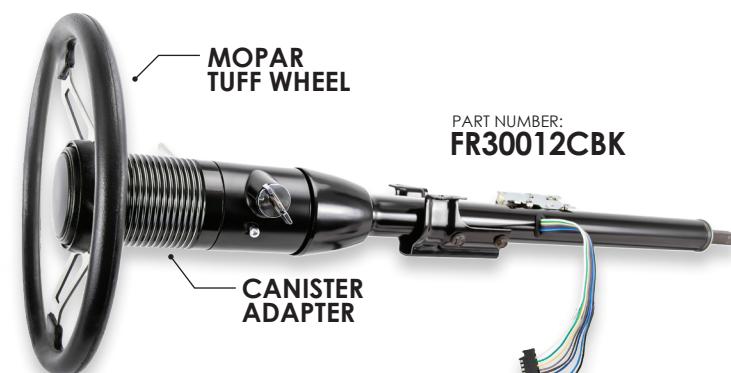
CHALLENGER - Cuda

| | |
|-------------|---|
| FR30013CM | MANUAL STEERING - PAINTABLE MILL FINISH |
| FR30013CMSS | MANUAL STEERING - POLISHED STAINLESS |
| FR30013CMBK | MANUAL STEERING - BLACK POWDER COAT |
| FR30013CP | POWER STEERING - PAINTABLE MILL FINISH |
| FR30013CPSS | POWER STEERING - POLISHED STAINLESS |
| FR30013CPBK | POWER STEERING - BLACK POWDER COAT |

1970-78 B-BODY TILT KEY COLUMNS:

1962-70 BELVEDERE / 1975-78 FURY GTX / 1968-75 ROAD RUNNER / 1965-74 SATELLITE CHARGER / 1965-76 CORONET / 1978 MAGNUM / 1977-78 MONACO

| | |
|-------------|---|
| FR30012CM | MANUAL STEERING - PAINTABLE MILL FINISH |
| FR30012CMSS | MANUAL STEERING - POLISHED STAINLESS |
| FR30012CMBK | MANUAL STEERING - BLACK POWDER COAT |
| FR30012CP | POWER STEERING - PAINTABLE MILL FINISH |
| FR30012CPSS | POWER STEERING - POLISHED STAINLESS |
| FR30012CPBK | POWER STEERING - BLACK POWDER COAT |
| FR30012C | NO SLIP SHAFT/U-JOINT - PAINTABLE MILL FINISH |
| FR30012CSS | NO SLIP SHAFT/U-JOINT - POLISHED STAINLESS |
| FR30012CBK | NO SLIP SHAFT/U-JOINT - BLACK POWDER COAT |



MOPAR
TUFF WHEEL

PART NUMBER:
FR30012CBK

CANISTER
ADAPTER



PART NUMBER:
FR21025MSS



PART NUMBER:
FR30013CM

MANUAL STEERING BOX

1966-82 MOPAR A/B/E BODY STEERING BOX:

| | |
|--------|--------------------------------------|
| FR1540 | QUICK TURN STEERING RATIO MANUAL BOX |
|--------|--------------------------------------|



PART NUMBER:
FR1540

ACCESSORIES

SWIVEL FLOOR MOUNTS:

| | |
|------------|--------------------------|
| FR20101MPE | MOPAR E-BODY FLOOR MOUNT |
| FR20101MPA | MOPAR A-BODY FLOOR MOUNT |
| FR20101MP | MOPAR B-BODY FLOOR MOUNT |

MOPAR COUPLER:

| | |
|---------|-------------------------|
| FR1505M | MOPAR COUPLER SHAFT KIT |
|---------|-------------------------|

MOPAR ELECTRICAL:

| | |
|-----------|-------------------------------------|
| FR20118-7 | 1966-69 MOPAR FEMALE WIRING ADAPTER |
| FR20118-6 | 1970-74 MOPAR FEMALE WIRING ADAPTER |



PART NUMBER:
FR1505M



PART NUMBER:
FR20118-7



PART NUMBER:
FR20101MPE

TILT KEY FLOOR SHIFT COLUMNS

| O.D. X LENGTH | SHAFT SIZE | MILL FINISH | BLACK POWDER COAT | POLISHED STAINLESS |
|---------------|------------|-------------|-------------------|--------------------|
| 2 x 28 | 1 Inch DD | FR30001-28 | FR30001-28BK | FR30001-28SS |
| 2 x 30 | 1 Inch DD | FR30001-30 | FR30001-30BK | FR30001-30SS |
| 2 x 32 | 1 Inch DD | FR30001-32 | FR30001-32BK | FR30001-32SS |
| 2 x 33 | 1 Inch DD | FR30001 | FR30001BK | FR30001SS |
| 2 x 35 | 1 Inch DD | FR30001-35 | FR30001-35BK | FR30001-35SS |

| O.D. X LENGTH | SHAFT SIZE | MILL FINISH | BLACK POWDER COAT | POLISHED STAINLESS |
|---------------|-------------|-------------|-------------------|--------------------|
| 2 x 28 | 1 Inch - 48 | FR30002-28 | FR30002-28BK | FR30002-28SS |
| 2 x 30 | 1 Inch - 48 | FR30002-30 | FR30002-30BK | FR30002-30SS |
| 2 x 32 | 1 Inch - 48 | FR30002-32 | FR30002-32BK | FR30002-32SS |
| 2 x 33 | 1 Inch - 48 | FR30002 | FR30002BK | FR30002SS |
| 2 x 35 | 1 Inch - 48 | FR30002-35 | FR30002-35BK | FR30002-35SS |



TILT KEY COLUMN SHIFT COLUMNS

| O.D. X LENGTH | SHAFT SIZE | MILL FINISH | BLACK POWDER COAT | POLISHED STAINLESS |
|---------------|-------------|-------------|-------------------|--------------------|
| 2 x 28 | 1 Inch DD | FR30101-28 | FR30101-28BK | FR30101-28SS |
| 2 x 30 | 1 Inch DD | FR30101-30 | FR30101-30BK | FR30101-30SS |
| 2 x 32 | 1 Inch DD | FR30101-32 | FR30101-32BK | FR30101-32SS |
| 2 x 33 | 1 Inch DD | FR30101 | FR30101BK | FR30101SS |
| 2 x 35 | 1 Inch DD | FR30101-35 | FR30101-35BK | FR30101-35SS |
| 2 x 28 | 1 Inch - 48 | FR30102-28 | FR30102-28BK | FR30102-28SS |
| 2 x 30 | 1 Inch - 48 | FR30102-30 | FR30102-30BK | FR30102-30SS |
| 2 x 32 | 1 Inch - 48 | FR30102-32 | FR30102-32BK | FR30102-32SS |
| 2 x 33 | 1 Inch - 48 | FR30102 | FR30102BK | FR30102SS |
| 2 x 35 | 1 Inch - 48 | FR30102-35 | FR30102-35BK | FR30102-35SS |



TILT FLOOR SHIFT COLUMNS

| O.D. X LENGTH | SHAFT SIZE | MILL FINISH | BLACK POWDER COAT | POLISHED STAINLESS |
|---------------|------------|-------------|-------------------|--------------------|
| 2 x 28 | 1 Inch DD | FR20005-28 | FR20005-28BK | FR20005-28SS |
| 2 x 30 | 1 Inch DD | FR20005 | FR20005BK | FR20005SS |
| 2 x 32 | 1 Inch DD | FR20006 | FR20006BK | FR20006SS |
| 2 x 33 | 1 Inch DD | FR20004-69 | FR20004-69BK | FR20004-69SS |
| 2 x 35 | 1 Inch DD | FR20007 | FR20007BK | FR20007SS |
| 1-3/4 x 28 | 1 Inch DD | FR20000 | FR20000BK | FR20000SS |
| 1-3/4 x 30 | 1 Inch DD | FR20001 | FR20001BK | FR20001SS |
| 1-3/4 x 32 | 1 Inch DD | FR20002 | FR20002BK | FR20002SS |
| 1-3/4 x 35 | 1 Inch DD | FR20003 | FR20003BK | FR20003SS |

| CUSTOM SIZES | | | | |
|----------------|--|-----------|-------------|-------------|
| 2 x Custom | | FR20000XX | FR20000XXBK | FR20000XXSS |
| 1-3/4 x Custom | | FR20000XX | FR20000XXBK | FR20000XXSS |



TILT COLUMN SHIFT COLUMNS

| O.D. X LENGTH | SHAFT SIZE | MILL FINISH | BLACK POWDER COAT | POLISHED STAINLESS |
|---------------|------------|-------------|-------------------|--------------------|
| 2 x 28 | 1 Inch DD | FR20020 | FR20020BK | FR20020PL |
| 2 x 30 | 1 Inch DD | FR20021 | FR20021BK | FR20021PL |
| 2 x 33 | 1 Inch DD | FR20022 | FR20022BK | FR20022PL |
| 2 x 35 | 1 Inch DD | FR20029 | FR20029BK | FR20029PL |

| CUSTOM LENGTH | | | | |
|---------------|--|-----------|-------------|-------------|
| 2 x Custom | | FR20020XX | FR20020XXBK | FR20020XXSS |



WARNING
 CANCER & REPRODUCTIVE HARM
www.P65Warnings.ca.gov
 This warning is required by the State of California
 to meet Proposition 65 requirements

CUSTOM STEERING COLUMNS

Chances are good that we have a column to fit your steering needs. Visit our website or contact Flaming River's Tech Support Department at 1-800-648-8022 or tech-support@flamingriver.com. One of our friendly Sales reps can recommend a column for your specific vehicle, or help you build a perfect fit through our Custom Column Manufacturing Program. We can custom build a Non-Tilt Roadster Column, Floor Shift Tilt Column, Column Shift Tilt Column, or Tilt Key Column to your exact specifications!

If you're interested in building a Custom Column, please review the appropriate custom column order forms on our website and then contact one of our Sales Reps. They'll take down your information, make sure they understand what you're looking for, and then we'll take care of the rest.

CUSTOM POWDER COAT OPTIONS



CUSTOM MICROSTEER COLUMNS

Flaming River offers a custom column program to integrate Electric Power Assist Microsteer to virtually any FR column. A custom column form starts the process and even enables the end user to select the the clocking of the Microsteer to avoid interference with brakes pedals. From the wire slot location to the overall length of your column, everything about this steering column is customizable.



Custom Floor Shift Tilt Column Order Sheet

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.

CUSTOMER CONTACT INFORMATION

Name: _____
Company Name: _____
Address: _____
City, State, Zip: _____
Phone: _____ Fax: _____
Email: _____
Vehicle Make/Model/Year: _____

CUSTOM LENGTH SPECIFICATIONS

Is this column design based on an already existing part number from Flaming River?

YES NO

If so, what is the part number of the column that you want to build off of?

Dimension A: Overall length of the column (Dimension C + D + Shroud/Cone length).

Dimension B: Wire slot location - Standard location is 16.50" for a 2.00" tube and 12.00" for a 1.75" tube.

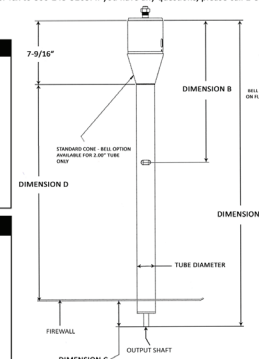
Dimension C: 3.00" of column through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage.

Dimension D: Dimension from the firewall to the bottom of the cone.

Comments: _____

CUSTOMER APPROVAL - PLEASE SIGN AND DATE

Signature: _____ Date: _____



CUSTOM REQUIREMENTS

| | | |
|-----------------|----------------------------------|------------------------|
| Collapsible: | Yes | No |
| Tube Diameter: | 1.75" | 2.00" |
| Cone Style: | Standard | Bell (2.00" tube only) |
| Output Shaft: | 1" DD | 1"-48 |
| | 3/4"-36 | |
| Steering Wheel: | Aftermarket | GM 1969-93 |
| | Ford 1965-70 | |
| Column Finish: | Paintable Mill | Polished |
| | Black Powder Coat | |
| | Custom Powder Coat (RAL color #) | |

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

Sales Order #: _____ Builder: _____

Salesperson: _____ Production: _____

Checked By: _____

Choose your custom color and we'll apply it to your product in our in house powder coat facility



CHOOSE ANY COLOR FROM THE RAL DECK

FLAMING RIVER CUSTOM COLUMN FORM F-148 REV: 8.05/11/22
INTEGRATED COLUMN WITH ELECTRIC POWER ASSISTED STEERING
ALL DIMENSIONS SHOWN IN INCHES

CUSTOMER CONTACT INFORMATION

Name: _____
Company Name: _____
Address: _____
City, State, Zip: _____
Phone: _____ Fax: _____
Email: _____
Vehicle Make/Model/Year: _____

CUSTOM COLUMN SPECIFICATIONS

NOTE: TWO CANNOT BE ADJUSTED OVER THE COLUMN HAS BEEN MANUFACTURED TO ADJUST THE ROTATION A NEW TOP COLUMN WOULD HAVE TO BE BUILT.

Dimension A: Microsteer Clocking (DEGREES)

Dimension B: Wire Slot Location (IN)

Dimension C: Wire Slot Rotation (DEGREES)

Dimension D: Top Column Length (IN)

Dimension E: Bottom Column Length (IN)

Dimension F: Overall Column Length (IN)

Tube Diameter: ☐ 1.75" ☐ 2.00"

Output Shaft: ☐ 1" DD ☐ 1"-48 ☐ 3/4"-36

Steering Wheel: ☐ Aftermarket ☐ GM 1969-93 ☐ Ford 1965-70

Column Finish: ☐ Paintable Mill ☐ Black Powder Coat ☐ Polished

☐ Custom Powder Coat - RAL COLOR # _____

Comments: _____

CUSTOMER APPROVAL - PLEASE SIGN & DATE

Signature: _____ Date: _____

CUSTOMER APPROVAL - PLEASE SIGN & DATE

Sales Order #: _____ Builder: _____

Salesperson: _____ Production: _____

Checked By: _____

SEE THE NEXT FEW PAGES FOR CUSTOM FORM EXAMPLES



CUSTOM TILT KEY COLUMN FORM

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.

CUSTOMER CONTACT INFORMATION

Name:

Company Name:

Address:

City, State, Zip:

Phone: Fax:

Email:

Vehicle Make/Model/Year:

CUSTOM LENGTH SPECIFICATIONS

Is this column design based on an already existing part number from Flaming River?

☐ YES ☐ NO

If so, what is the part number of the column that you want to build off of?

Dimension A:

Overall length of the column (Dimension C + D + Shroud/Cone length).

Dimension B:

Wire slot location – Standard location is 16.00".

Wire slot clocking – Standard location is at 3 o'clock from driver's seat.

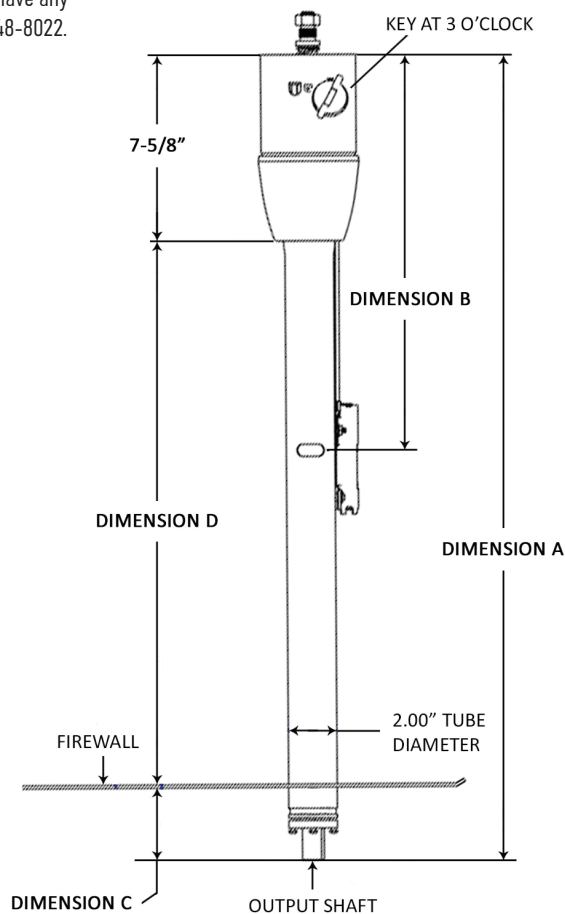
Dimension C:

3.00" of column shaft through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage.

Dimension D:

Dimension from the firewall to the bottom of the cone.

Comments:



CUSTOM REQUIREMENTS

Collapsible: ☐ Yes ☐ No

Shift Style: ☐ Floor Shift ☐ Column Shift

Neutral Safety (NSS) Location:
(measured from the top down) – 24.50" is standard.

NSS Clocking:
(standard location is at 12 o'clock from driver's seat)

Output Shaft: ☐ 1" DD ☐ 1"-48
☐ 3/4"-36

Steering Wheel: ☐ Aftermarket ☐ GM 1969-93
☐ Ford 1965-70

Column Finish: ☐ Paintable Mill ☐ Polished
☐ Black Powder Coat
☐ Custom Powder Coat (RAL color #)

CUSTOMER APPROVAL - PLEASE SIGN AND DATE

Signature:

Date:

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

Sales Order #:

Salesperson: Builder:

Production: Checked By:

All custom columns are built to customer specifications per the above diagram. Flaming River Industries, Inc. assumes no responsibility for design integrity. Product design and fitment are the responsibility of the customer. Full payment is required upfront with each order – Cash, VISA, Mastercard, Discover, or PayPal are acceptable. Custom steering column orders are non-cancelable and non-refundable. A completed custom steering column form must be signed and received before we can begin building your order. Customary lead time from when the order is placed is 1-2 weeks.



CUSTOM COLUMN SHIFT TILT COLUMN FORM

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.

CUSTOMER CONTACT INFORMATION

Name:

Company Name:

Address:

City, State, Zip:

Phone: Fax:

Email:

Vehicle Make/Model/Year:

CUSTOM LENGTH SPECIFICATIONS

Is this column design based on an already existing part number from Flaming River?

☐ YES ☐ NO

If so, what is the part number of the column that you want to build off of?

Dimension A:

Overall length of the column (Dimension C + D + Shroud/Cone length).

Dimension B:

Wire slot location – Standard location is 16.00".

Wire slot clocking – Standard location is at 12 o'clock from driver's seat.

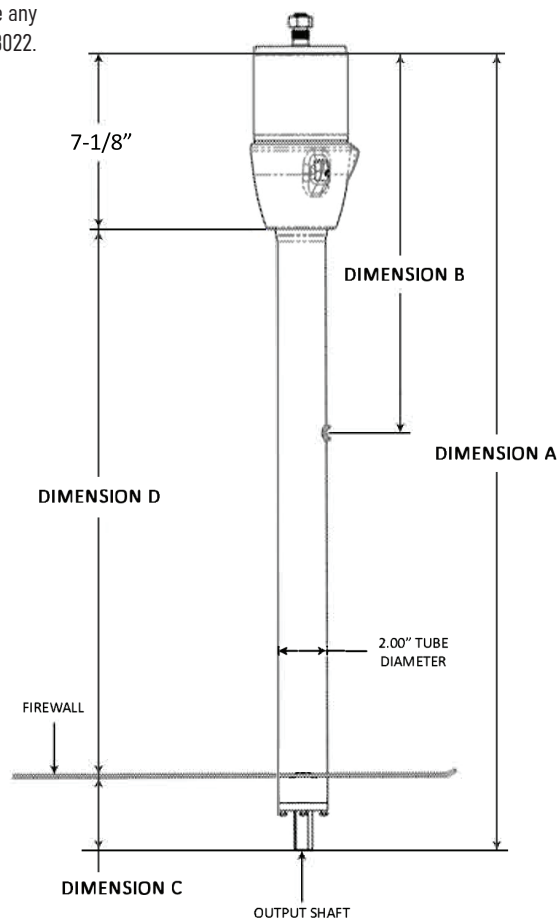
Dimension C:

3.00" of column through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage.

Dimension D:

Dimension from the firewall to the bottom of the cone.

Comments:



CUSTOM REQUIREMENTS

Collapsible: ☐ Yes ☐ No

Neutral Safety (NSS): ☐ Yes ☐ No

Neutral Safety (NSS) Location:
(measured from top down) - 21.50" is standard)

NSS Clocking:
(standard location is at 12 o'clock from driver's seat)

Indicator ☐ Standard ☐ Overdrive ☐ None

Output Shaft: ☐ 1" DD ☐ 1"-48
☐ 3/4"-36

Steering Wheel: ☐ Aftermarket ☐ GM 1969-93
☐ Ford 1965-70

Column Finish: ☐ Paintable Mill ☐ Polished
☐ Black Powder Coat
☐ Custom Powder Coat (RAL color #)

CUSTOMER APPROVAL - PLEASE SIGN AND DATE

Signature:

Date:

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

Sales Order #:

Salesperson: Builder:

Production: Checked By:

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CUSTOM FLOOR SHIFT COLUMN FORM

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.

CUSTOMER CONTACT INFORMATION

Name:

Company Name:

Address:

City, State, Zip:

Phone: Fax:

Email:

Vehicle Make/Model/Year:

CUSTOM LENGTH SPECIFICATIONS

Is this column design based on an already existing part number from Flaming River?

☐ YES ☐ NO

If so, what is the part number of the column that you want to build off of?

Dimension A:

Overall length of the column (Dimension C + D + Shroud/Cone length).

Dimension B:

Wire slot location – Standard location is 16.50" for a 2.00" tube and 12.00" for a 1.75" tube.

Wire slot clocking – Standard location is at 12 o'clock from driver's seat.

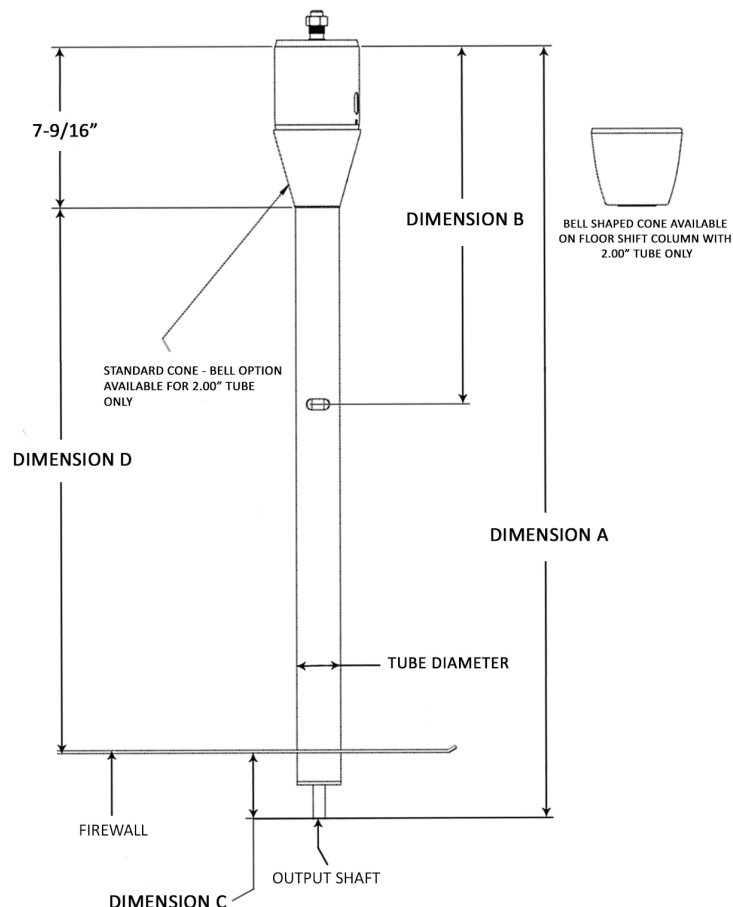
Dimension C:

3.00" of column through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage.

Dimension D:

Dimension from the firewall to the bottom of the cone.

Comments:



CUSTOM REQUIREMENTS

| | | |
|------------------------|---|---|
| Collapsible: | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Tube Diameter: | <input type="checkbox"/> 1.75" | <input type="checkbox"/> 2.00" |
| Cone Style: | <input type="checkbox"/> Standard | <input type="checkbox"/> Bell (2.00" tube only) |
| Output Shaft: | <input type="checkbox"/> 1" DD | <input type="checkbox"/> 1"-48 |
| | <input type="checkbox"/> 3/4"-36 | |
| Steering Wheel: | <input type="checkbox"/> Aftermarket | <input type="checkbox"/> GM 1969-93 |
| | <input type="checkbox"/> Ford 1965-70 | |
| Column Finish: | <input type="checkbox"/> Paintable Mill | <input type="checkbox"/> Polished |
| | <input type="checkbox"/> Black Powder Coat | |
| | <input type="checkbox"/> Custom Powder Coat (RAL color #) | |

CUSTOMER APPROVAL - PLEASE SIGN AND DATE

Signature:

Date:

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

Sales Order #:

Salesperson: Builder:

Production: Checked By:

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CUSTOM TOUCH START COLUMN FORM

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.

CUSTOMER CONTACT INFORMATION

Name:

Company Name:

Address:

City, State, Zip:

Phone: Fax:

Email:

Vehicle Make/Model/Year:

CUSTOM LENGTH SPECIFICATIONS

Is this column design based on an already existing part number from Flaming River?

☐ YES ☐ NO

If so, what is the part number of the column that you want to build off of?

Dimension A:

Overall length of the column (Dimension C + D + Shroud/Cone length).

Dimension B:

Wire slot location – Standard location is 16.00".

Wire slot clocking – Standard location is at 12 o'clock from driver's seat.

Dimension C:

3.00" of column shaft through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage.

Dimension D:

Dimension from the firewall to the bottom of the cone.

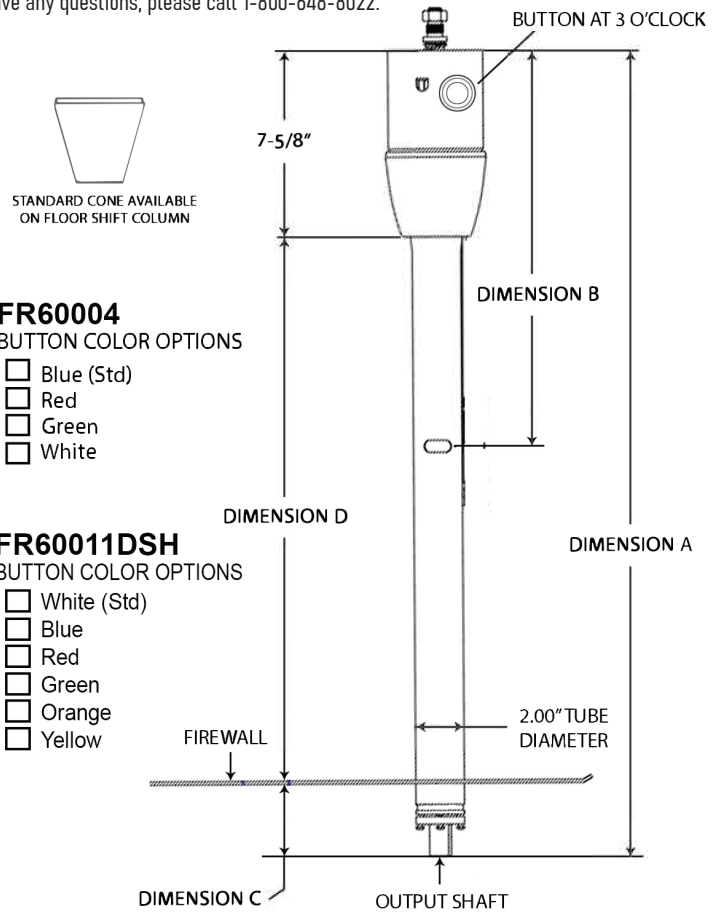
Comments:

CUSTOMER APPROVAL - PLEASE SIGN AND DATE

Signature:

Date:

All custom columns are built to customer specifications per the above diagram. Flaming River Industries, Inc. assumes no responsibility for design integrity. Product design and fitment are the responsibility of the customer. Full payment is required upfront with each order – Cash, VISA, Mastercard, Discover, or PayPal are acceptable. Custom steering column orders are non-cancelable and non-refundable. A completed custom steering column form must be signed and received before we can begin building your order. Customary lead time from when the order is placed is 1-2 weeks.



FR60004

BUTTON COLOR OPTIONS

- ☐ Blue (Std)
- ☐ Red
- ☐ Green
- ☐ White

FR60011DSH

BUTTON COLOR OPTIONS

- ☐ White (Std)
- ☐ Blue
- ☐ Red
- ☐ Green
- ☐ Orange
- ☐ Yellow

CUSTOM REQUIREMENTS

Collapsible: ☐ Yes ☐ No

Indicator (Column Shift Only): ☐ Standard ☐ Overdrive ☐ None

Shift Style: ☐ Floor Shift ☐ Column Shift

☐ Std Cone ☐ Bell Shaped Cone

Neutral Safety (NSS) Location: (measured from the top down) – 22" is standard.

NSS Clocking: (standard location is at 12 o'clock from driver's seat)

Output Shaft: ☐ 1" DD ☐ 1"-48

☐ 3/4"-36

Steering Wheel: ☐ Aftermarket ☐ GM 1969-93

☐ Ford 1965-70

Column Finish: ☐ Paintable Mill ☐ Polished

☐ Black Powder Coat

☐ Custom Powder Coat (RAL color #)

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

Sales Order #:

Salesperson: Builder:

Production: Checked By:

CUSTOM COLUMN FORM F-148

REV: C
05/11/22

INTEGRATED COLUMN WITH ELECTRIC POWER ASSISTED STEERING

ALL DIMENSIONS SHOWN IN INCHES

CUSTOMER CONTACT INFORMATION

Name:

Company Name:

Address:

City/State/Zip:

Phone: Fax:

Email:

Vehicle: (Make/Model/Year)

CUSTOM COLUMN SPECIFICATIONS

DIMENSION A: Microsteer Clocking (DEGREES)

NOTE: THIS CANNOT BE MOVED ONCE THE COLUMN HAS BEEN MANUFACTURED. TO ADJUST THE ROTATION A NEW TOP COLUMN WOULD HAVE TO BE BUILT.

DIMENSION B: Wire Slot Location (IN)

DIMENSION D: Top Column Length (IN)

DIMENSION F: Overall Column Length (IN)

DIMENSION C: Wire Slot Rotation (DEGREES)

DIMENSION E: Bottom Column Length (IN)

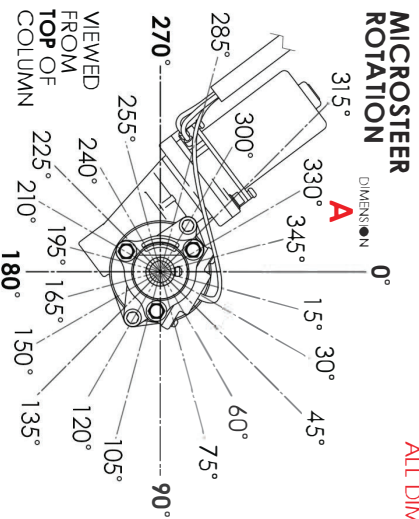
TUBE DIAMETER: ☐ 1.75" ☐ 2.00"
OUTPUT SHAFT: ☐ 1" DD ☐ 1" .48 ☐ 3/4" .36

STEERING WHEEL: ☐ Aftermarket ☐ GM 1969-93 ☐ Ford 1965-70

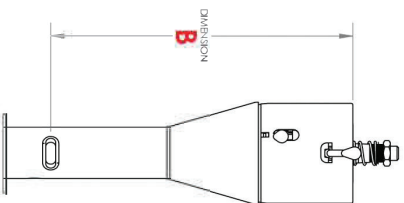
COLUMN FINISH: ☐ PAINTABLE MILL ☐ BLACK POWDER COAT ☐ POLISHED

☐ CUSTOM POWDER COAT - RAL COLOR #

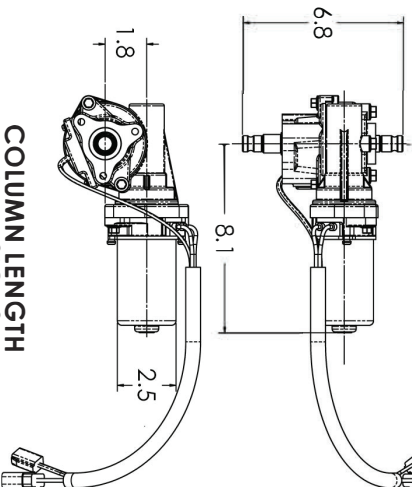
COMMENTS:



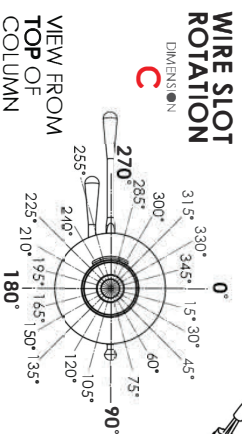
WIRE SLOT LOCATION



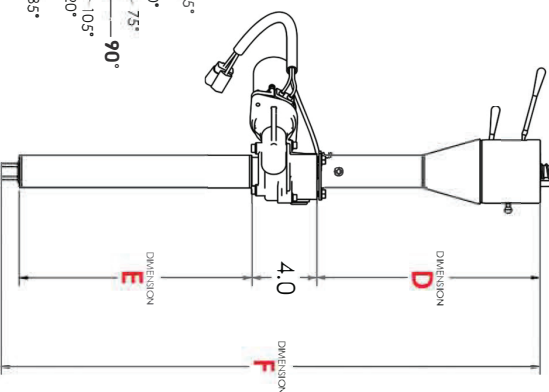
MICROSTEER DIMENSIONS



COLUMN CONSTRUCTION



COLUMN LENGTH DIMENSIONS



CUSTOMER APPROVAL - PLEASE SIGN & DATE

Signature:

Date:

CUSTOMER APPROVAL - PLEASE SIGN & DATE

Sales Order #:

Salesperson:

Production:

Builder:

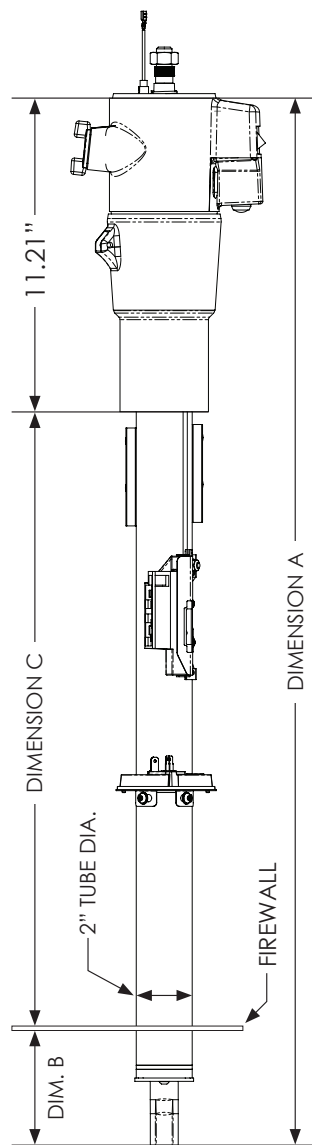
Checked By:

CUSTOM SWIPEE DELUXE FORM F-149

CUSTOM ALL INCLUSIVE COLUMN SHIFT TILT COLUMN

REV: A
4/30/25

Flaming River offers a custom steering column manufacturing program that allows you to design a steering column for the right look and perfect fit for your vehicle's steering system. Please review and complete the custom order form below, in its entirety, with your required specifications and return to info@flamingriver.com or fax to 800-243-5263. If you have any questions, please call 1-800-648-8022.



CUSTOMER CONTACT INFORMATION

| | | | |
|--------------------------|--|------|--|
| Name: | | | |
| Company Name: | | | |
| Address: | | | |
| City, State, Zip: | | | |
| Phone: | | Fax: | |
| Email: | | | |
| Vehicle Make/Model/Year: | | | |

CUSTOM COLUMN SPECIFICATIONS

| | | |
|---|---|--|
| COLLAPSIBLE: | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| NEUTRAL SAFETY (NSS): | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| NEUTRAL SAFETY (NSS) LOCATION: | (Standard location is 12 o'clock from driver's seat) | |
| COLUMN STYLE: | <input type="checkbox"/> Non-Key | <input type="checkbox"/> Key |
| IF TOUCH START choose your button COLOR: | <input type="checkbox"/> White | <input type="checkbox"/> Blue |
| OUTPUT SHAFT: | <input type="checkbox"/> 1" DD | <input type="checkbox"/> 1"- 48 |
| STEERING WHEEL: | <input type="checkbox"/> Aftermarket | <input type="checkbox"/> GM 1969-93 |
| COLUMN FINISH: | <input type="checkbox"/> Paintable Mill | <input type="checkbox"/> Black Powder Coat |
| DIMENSION A: | Overall length of the column Dimension B + C + Shroud/Cone Length | |

DIMENSION B: 3.00" of column through the firewall into the engine compartment is recommended to secure the column and allow room to connect the steering linkage

DIMENSION C: Dimension from the firewall to the bottom of the cone.

COMMENTS:

TURN SIGNAL SWITCH INFORMATION - ONLY CHECK ONE BOX

NO CRUISE CONTROL

- ☐ BLACK FINISH - WITHOUT DELAY WIPER
☐ CHROME FINISH - WITH DELAY WIPER

CRUISE CONTROL

- ☐ CHROME FINISH - WITH DELAY WIPER
☐ BLACK FINISH - WITH DELAY WIPER
☐ BLACK FINISH - WITHOUT DELAY WIPER

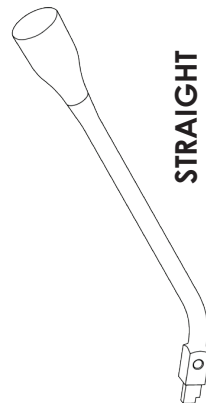


COLUMN SHIFT ARM INFORMATION

- FINISH:** ☐ BLACK ☐ CHROME
STYLE: ☐ BENT ☐ STRAIGHT



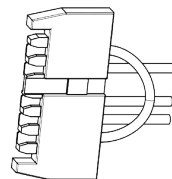
BENT



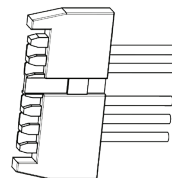
STRAIGHT

WIPER SWITCH CONNECTOR - MUST SELECT ONE CONNECTOR

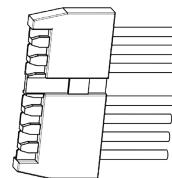
SELECT THE CONFIGURATION THAT MATCHES THE CONNECTOR ATTACHED TO YOUR COLUMN



☐ 5 PIN - 3 WIRE



☐ 5 PIN - 5 WIRE



☐ 7 PIN - 7 WIRE

CUSTOMER APPROVAL - PLEASE SIGN & DATE

Signature: _____ Date: _____

FLAMING RIVER APPROVALS - INTERNAL USE ONLY

| | | | |
|----------------|--|---------------|--|
| Sales Order #: | | Sales Person: | |
| Builder: | | Production: | |
| | | Checked by: | |

ITALIAN LEATHER STEERING WHEELS



**CASCADE
WHEEL**

FR20160 - BLACK
FR20160DG - SLATE GREY
FR20160LG - LIGHT GREY
FR20160TN - TAN



**MUSCLE TUFF
WHEEL**

FR20174KT - BLACK



**VETTE
WHEEL**

FR20152BK - BLACK
FR20152DG - DARK GREY
FR20152RE - RED



**GREAT LAKES
WHEEL**

FR20175BK - BLACK
FR20175LT - LIGHT TAN



**MOPAR TUFF
WHEEL**

FR20161 - POLISHED SPOKES
FR20161S - SATIN SPOKES



D-WHEEL

FR20130BK - BLACK
FR20130LG - LIGHT GREY
FR20130LT - LIGHT TAN



**BANJO
WHEEL**

FR20128BJBK - BLACK
FR20128BJTN - LIGHT TAN



**BANJO
WHEEL**

FR20128BJLG - LIGHT GREY



**WOODY'S III
WHEEL**

FR20123 - WOOD



**WATERFALL
WHEEL**

FR20150FD - BLACK
FR20150DG - DARK GREY
FR20150LG - LIGHT GREY
FR20150WH - WHITE
FR20150LT - LIGHT TAN

WHEEL ADAPTERS



**VISIT OUR WEBSITE TO SEE
OUR FULL SELECTION!**

WARNING
CANCER & REPRODUCTIVE HARM
www.P65Warnings.ca.gov
This warning is required by the State of California
to meet Proposition 65 requirements

UNIVERSAL JOINTS



BILLET-JOINT®
U-JOINTS



STAINLESS STEEL
U-JOINTS



POLISHED
U-JOINTS



CHROME MOLY
U-JOINTS



DOUBLE JOINT
U-JOINTS



**VIBRATION
RESISTOR**
U-JOINTS



PINCH BOLT
U-JOINTS



**STEERING
COUPLERS**

VISIT OUR WEBSITE TO SEE OUR FULL U-JOINT SELECTION

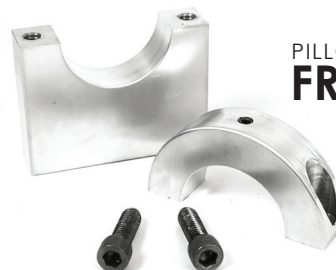
THE VDOG®

PART NUMBER:
FR20303



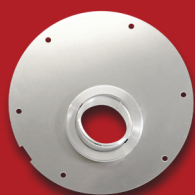
MADE IN THE  **UNITED STATES**

The VDOG Variable Angle Gear has a cast aluminum housing and the output shaft is 3/4"-36 for compatibility with universal joints. The unit is gear driven without any chains or sprockets and is internally lubricated, so you never have to disassemble for maintenance. The VDOG can be mounted in a horizontal or vertical position which is ideal for many applications, including cab-over and off-road vehicles. This is a great addition to a custom build with big engines and tight firewall clearance! When you can't get the angle, get the VDOG!

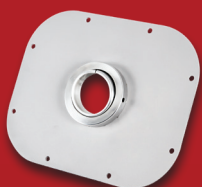


PILLOW BLOCK MOUNTS
FR20304PBM

FLOOR MOUNT COLLECTION



1957-60 FORD
F SERIES
FR20101F3



BLANK SLATE
UNIVERSAL
FR20101BLS



1955-59 CHEVY/
GMC PICK UP
FR20101GMC1



1955-57
CHEVY
FR20101-57



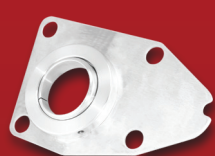
1967-69 CAMARO/
1969-74 NOVA
FR20101FB



1970-80
CAMARO
FR20101CA



1960-65 COMET/
FALCON
FR20097



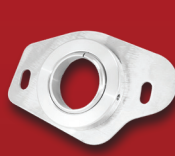
1964-67
CHEVELLE
FR20101CH



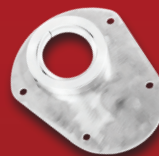
1968-72
CHEVELLE
FR20101AB



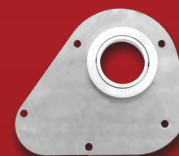
1958-64
IMPALA
FR20098



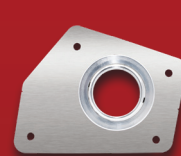
1969-82
CORVETTE
FR20101VT



FR1967-72
C-10 TRUCK
FR20101C10



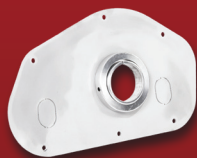
1973-87 C10
TRUCK
FR20101C102



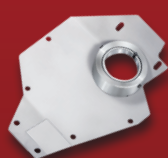
1988-98 C1500
TRUCK
FR20101C15



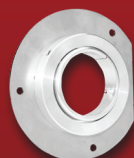
1966-77 FORD
BRONCO
FR20101BR1



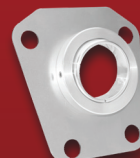
1953-56 FORD
F100 TRUCK
FR20101F1



1949-53
FORD
FR20101FD1



1965-66
MUSTANG
FR20101M5



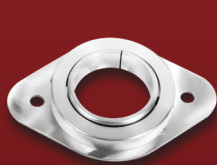
1967-70
MUSTANG
FR20101M7



1982-92
CAMARO
FR20101CA3



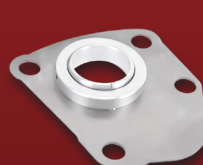
1970-74 MOPAR
E-BODY
FR20101MPE



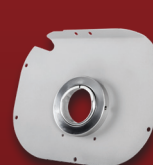
1962-69 MOPAR
B-BODY
FR20101MP



MOPAR
A-BODY
FR20101MPA



1979-86 JEEP
CJ SERIES
FR20101CJ



1948-52 FORD
F1 TRUCK
FR20101F2

BLACK SATIN SERIES FLOOR MOUNTS

All the great floor mounts shown above are now available in our Black Satin finish! These floor mounts bring a clean look to your ride, seamlessly blending form and function to enhance your vehicle's interior.



Just add BK to the end of the part number above and you'll find the Black Satin Version!

COLUMN ACCESSORIES

DRESS UP KITS



| FINISH | ORIGINAL STYLE | MACHINED STYLE |
|----------|----------------|----------------|
| SATIN | FR20112AL | FR20121AL |
| POLISHED | FR20112ALP | FR20121APL |
| BLACK | FR20112BK | FR20121BK |
| MILL | FR20122AL | (LONGER) |
| BLACK | FR20122ALBK | (LONGER) |

COLUMN DROPS



| SIZE DROP | 1-3/4" DIA. | 2" DIA. | KEY COLUMN |
|-----------|-------------|---------|------------|
| 2-1/2" | FR20102 | FR20107 | FR20107K |
| 3-1/2" | FR20103 | FR20108 | FR20108K |
| 4-1/2" | FR20104 | FR20109 | FR20109K |
| 5-1/2" | FR20105 | FR20110 | FR20110K |
| 6-1/2" | FR20106 | FR20111 | FR20111K |

NOTE: ADD 'PL' AT THE END OF THE PART NUMBER FOR THE POLISHED VERSION

ELECTRICAL ACCESSORIES



COLUMN MOUNTS



| PART NUMBER | DESCRIPTION |
|-------------|---|
| FR20114 | 2" DASH MOUNT |
| FR20114K | KEY COLUMN DASH MOUNT |
| FR20114-1 | NOVA DASH MOUNT |
| FR20114-2 | 1-3/4" DASH MOUNT |
| FR20114-3 | G-BODY DASH MOUNT |
| FR20114-4 | 67-68 CAMARO COLUMN MOUNT |
| FR20114-5 | 69-82 CORVETTE KEY COLUMN MOUNT |
| FR20114FD | 65-70 MUSTANG DASH MOUNT CLAMP - SATIN |
| FR20114FDPL | 65-70 MUSTANG DASH MOUNT CLAMP - POLISHED |
| FR20114FDBK | 65-70 MUSTANG DASH MOUNT CLAMP - BLACK |

FLOOR MOUNTS



| PART NUMBER | DESCRIPTION |
|--------------|---------------------------------------|
| FR20100 | 1-3/4" FLOOR MOUNT |
| FR20100BK | 1-3/4" FLOOR MOUNT - BLACK SATIN |
| FR20100M | 1 3/4" FLOOR MOUNT - MACHINE FINISH |
| FR20101 | 2" FLOOR MOUNT |
| FR20101BK | 2" FLOOR MOUNT - BLACK SATIN |
| FR20101M | 2" FLOOR MOUNT - MACHINE FINISH |
| FR20100CVR | FLOOR MOUNT COVER |
| FR20100CVRBK | FLOOR MOUNT COVER - BLACK POWDER COAT |

VISIT OUR WEBSITE
TO SEE OUR FULL
SELECTION

APPAREL



**"STEERING YOU IN THE RIGHT DIRECTION"
BLACK POLO**



**"ONE GOOD TURN"
BLACK T-SHIRT**



**"HOT ROD DREAMS"
BLACK T-SHIRT**



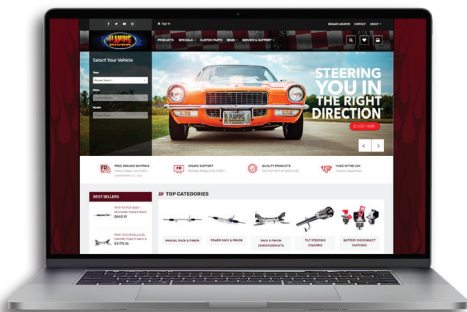
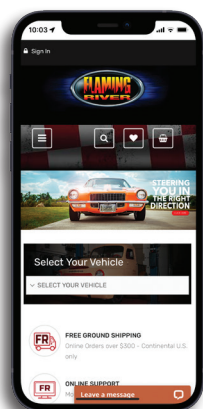
**FLAMING RIVER
CAN KOOZIE**

WEBSITE INFORMATION

We recently redesigned and relaunched our website with a lot of new features that make it easier for you to find the products you need to improve your vehicle's steering and performance!

- Improved Product Pages - Change a product's finish, color, or dimensions without having to leave the page you're on.
- More detailed product specs, installation instructions, and videos.
- Video Gallery with the latest product videos, facility tours, and TV appearances.
- Search by Vehicle - Search for products by vehicle Make/Model/Year.
- Tech Tips and FAQs.
- Full Show and Event schedule.

**FIND US ON FACEBOOK,
INSTAGRAM, AND YOUTUBE!**



**Sign Up for our E-Newsletter for information
on new products, promotions, tech tips and
much more.**

VISIT:

WWW.FLAMINGRIVER.COM



PAYMENT:

WE ACCEPT VISA, MASTERCARD AND DISCOVER. C.O.D. (US FUNDS). CERTIFIED CHECK OR MONEY ORDER IS ALSO AVAILABLE AT AN ADDITIONAL COST.

DELIVERY:

ORDERS SHIP WITHIN 3 TO 5 BUSINESS DAYS USING UPS GROUND FREIGHT OR OTHER COMPARABLE SERVICE.

AIR SHIPMENT:

NEXT DAY AIR, SECOND DAY AIR AND THREE DAY SELECT SERVICES ARE AVAILABLE UPON REQUEST. THESE WILL SHIP THE NEXT BUSINESS DAY AND ARE SUBJECT TO SPECIAL HANDLING CHARGES. CREDIT CARD ONLY FOR AIR SHIPMENTS. BILL TO AND SHIPPING ADDRESS MUST MATCH FOR ADDRESS VERIFICATION.

RETURNS:

ALL SALES ARE FINAL. PLEASE INSPECT THE CONTENTS OF YOUR ORDER IMMEDIATELY UPON RECEIPT OF SHIPMENT. PRODUCTS MAY BE RETURNED WITHIN THIRTY (30) DAYS ONLY WITH RMA NUMBER FROM FLAMING RIVER INDUSTRIES, INC. THERE WILL BE A MINIMUM RESTOCKING CHARGE OF 15% FOR ALL AUTHORIZED RETURNED GOODS. ALL APPROVED RETURNS MUST BE SHIPPED FREIGHT PREPAID - COD SHIPMENTS WILL NOT BE ACCEPTED. PRODUCT THAT HAS BEEN USED, CUT, SCRATCHED, PAINTED OR INSTALLED CANNOT BE RETURNED. RETURNS MUST BE MADE TO THE DISTRIBUTOR WHERE PURCHASED. ELECTRONIC PRODUCTS ARE NON-RETURNABLE.

CUSTOM PRODUCT:

CUSTOM PRODUCTION ITEMS REQUIRE FULL PAYMENT WITH ORDER AND ARE NON-RETURNABLE.

ORDERING

Phone:

ORDERS CAN BE PLACED BY CALLING OUR TOLL-FREE NUMBER:

1-800-648-8022

HOURS: 8:30AM - 5:00PM EST

Fax:

ORDERS CAN BE PLACED USING OUR TOLL-FREE, 24-HOUR FAX ORDER LINE: **1-800-243-5263 (1-800-24-FLAME)**

Technical Assistance:

1-440-826-4488



CHECK OUT OUR DEALER LOCATOR & LOOK FOR AN AUTHORIZED FLAMING RIVER DEALER NEAR YOU!

WARRANTY DISCLAIMER:

FLAMING RIVER'S LIMITED WARRANTY

FLAMING RIVER WARRANTS ITS PRODUCTS TO BE FREE FROM DEFECTS IN MATERIAL AND WORKMANSHIP FOR A PERIOD OF ONE (1) YEAR AFTER THE DATE OF PURCHASE, EXCEPT THAT: ALL STEERING COLUMNS ARE WARRANTED FOR A PERIOD OF THREE (3) YEARS FROM THE DATE OF PURCHASE. THE BIG SWITCH AND BIG SWITCH 500 (PART NUMBERS FR1044/FR1046/FR1047) ARE WARRANTED FOR A PERIOD OF THREE (3) YEARS FROM THE DATE OF PURCHASE, PROVIDED THAT IT IS NOT MOUNTED WITH A STEEL BRACKET AND PROVIDED FURTHER THAT IT IS ADEQUATELY PROTECTED FROM ENVIRONMENTAL CONDITIONS. ALL ELECTRICAL PRODUCTS OTHER THAN THE BIG SWITCH ARE WARRANTED FOR A PERIOD OF NINETY (90) DAYS FROM THE DATE OF PURCHASE. FLAMING RIVER'S WARRANTY LIABILITY IS LIMITED TO THE REPLACEMENT OF DEFECTIVE PRODUCTS. FLAMING RIVER IS NOT LIABLE FOR ANY LABOR COSTS ASSOCIATED WITH ANY WARRANTY CLAIM, OR FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. IMPROPER INSTALLATION, ABUSE, RACING, AND/OR MODIFICATION OF THE PRODUCTS VOIDS THIS WARRANTY. NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS MADE BY FLAMING RIVER WITH RESPECT TO ANY OF ITS PRODUCTS.

WARNINGS & RECOMMENDATIONS:

IT IS THE CUSTOMER'S RESPONSIBILITY TO DETERMINE THE SUITABILITY OF A GIVEN FLAMING RIVER PRODUCT FOR THE CUSTOMER'S USES. LIKEWISE, IT IS THE CUSTOMER'S RESPONSIBILITY TO INSTALL A FLAMING RIVER PRODUCT. CONTACT THE VEHICLE MANUFACTURER WHENEVER INSTALLING A SWITCH TO CONFIRM THE APPROPRIATENESS OF USING SUCH A SWITCH AND THE RECOMMENDED PLACEMENT OF THE SWITCH ON THE VEHICLE. USE QUALIFIED CHASSIS SPECIALISTS FOR THE INSTALLATION OF ALL STEERING RELATED COMPONENTS. BE AWARE THAT THE INSTALLATION OF CERTAIN FLAMING RIVER PRODUCTS MAY ADVERSELY IMPACT A MANUFACTURER'S WARRANTY WITH RESPECT TO CERTAIN VEHICLES AND OTHER MANUFACTURED GOODS. FLAMING RIVER WILL REPAIR OR REPLACE ANY PRODUCT FOUND TO BE DEFECTIVE IN MATERIAL OR WORKMANSHIP. IMPROPER INSTALLATION, ABUSE, RACING AND/OR MODIFICATION VOID WARRANTY. FLAMING RIVER IS NOT RESPONSIBLE FOR ANY LABOR COSTS ASSOCIATED WITH ANY WARRANTY.

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FLAMINGRIVER.COM

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